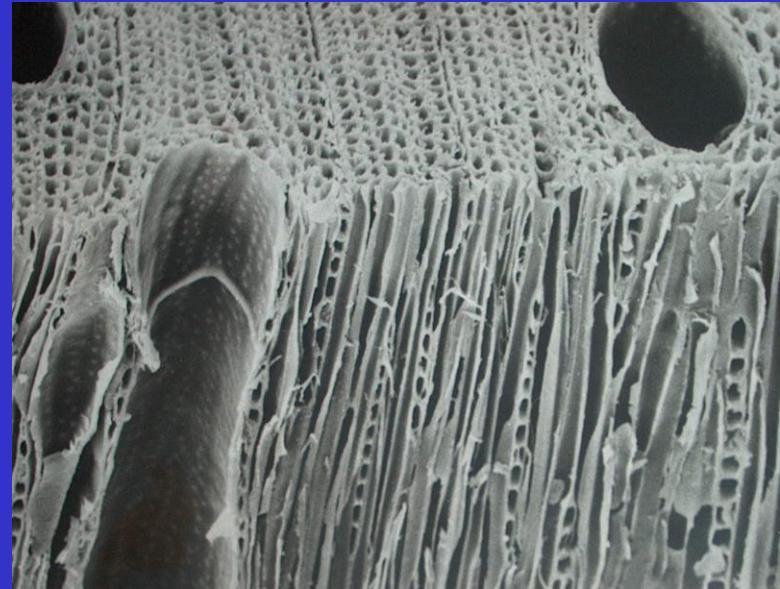


# Fundamentals about *Eucalyptus* Trees, Woods & Fibers

[www.celso-foelkel.com.br](http://www.celso-foelkel.com.br)



# Forests & Trees

The good, the bad & the ugly...

Heaven and Hell...are very close  
to each other



° Celsius Degree / Grau Celsius

# Forests



# Forests





# Forests



# Forests



# Forests





° Celsius Degree / Grau Celsius

# Forests





° Celsius Degree / Grau Celsius

# Forests



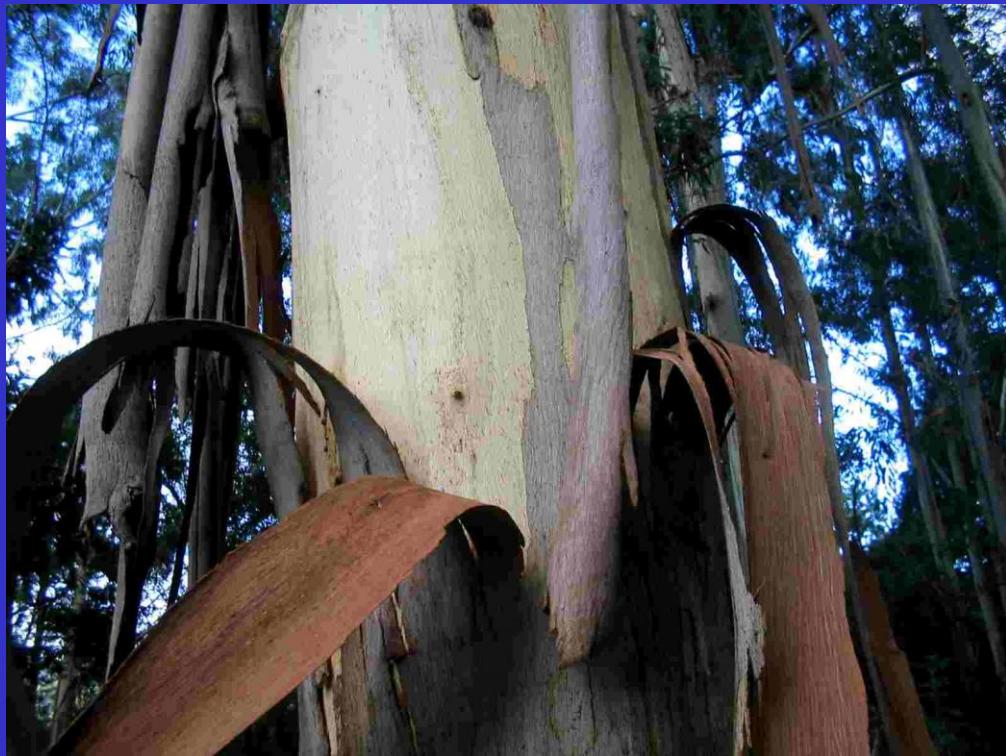


° Celsius Degree / Grau Celsius

# Trees



# Trees





° Celsius Degree / Grau Celsius

# Trees





° Celsius Degree / Grau Celsius

# Trees - Forests - Woods - Society





° Celsius Degree / Grau Celsius

Trees - Forests - Woods - Environment - Society



# Woods





° Celsius Degree / Grau Celsius

# Woods





° Celsius Degree / Grau Celsius

# Woods





° Celsius Degree / Grau Celsius

# Woods





° Celsius Degree / Grau Celsius

# Woods





° Celsius Degree / Grau Celsius

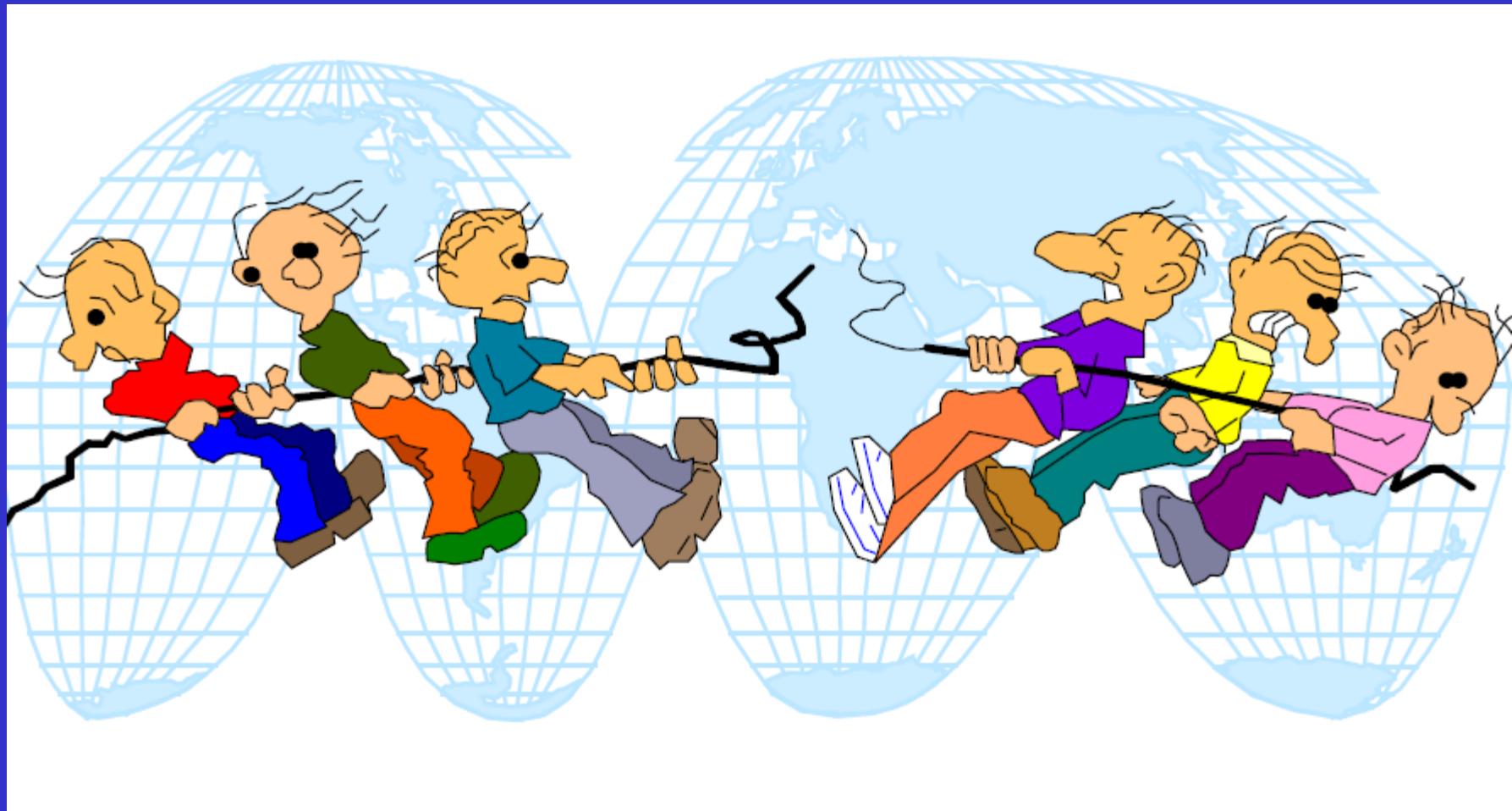
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*Celsius Degree / Grau Celsius*

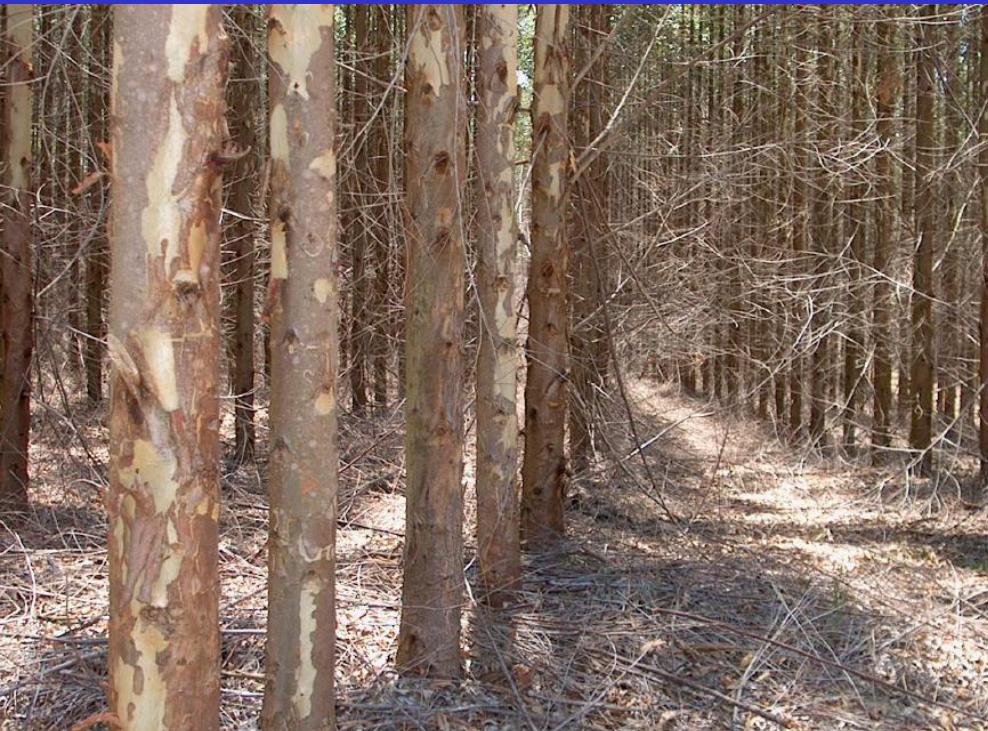
# Woods



# Woods



# Woods





° Celsius Degree / Grau Celsius

# Woods



# Woods





° Celsius Degree / Grau Celsius

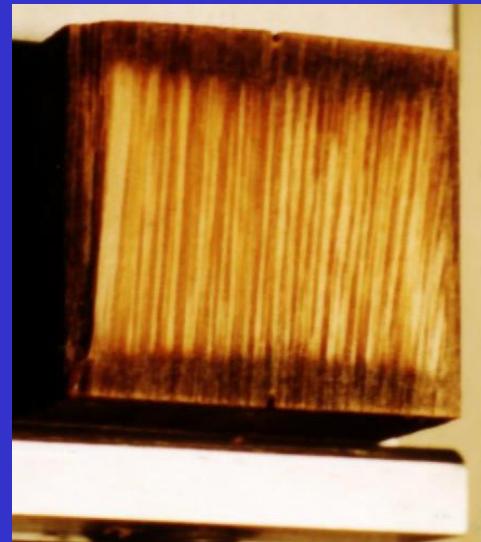
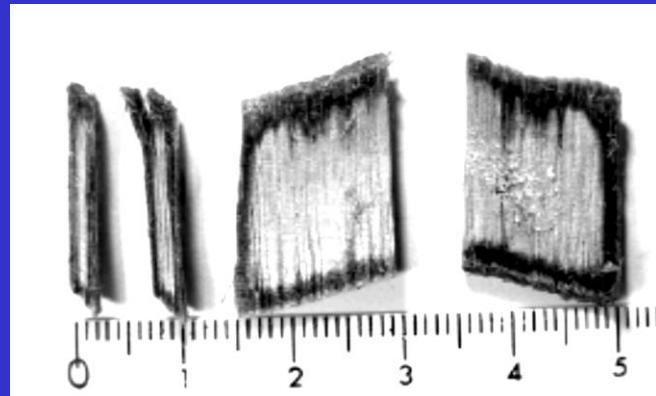
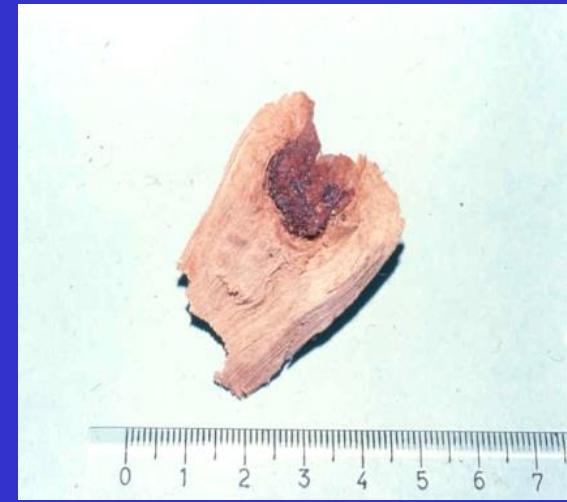
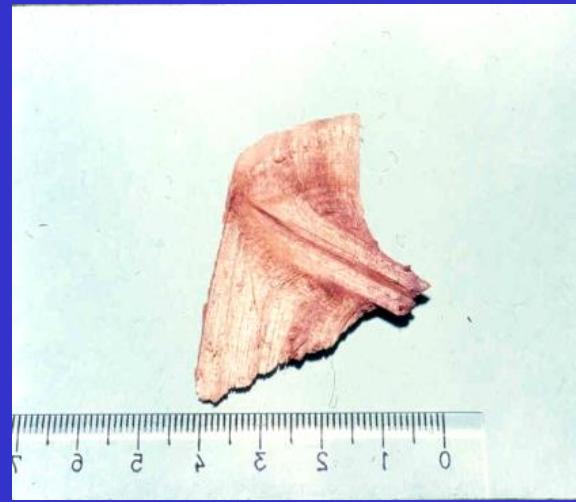
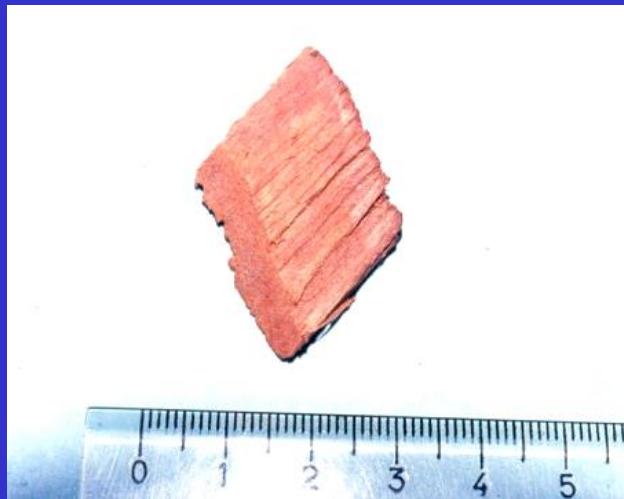
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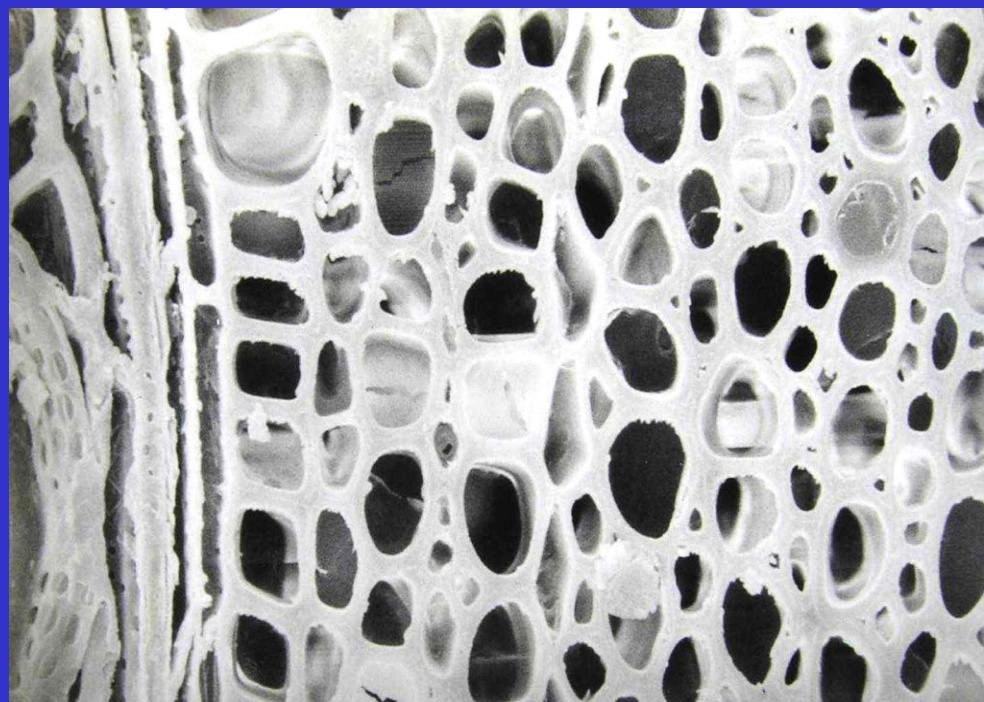
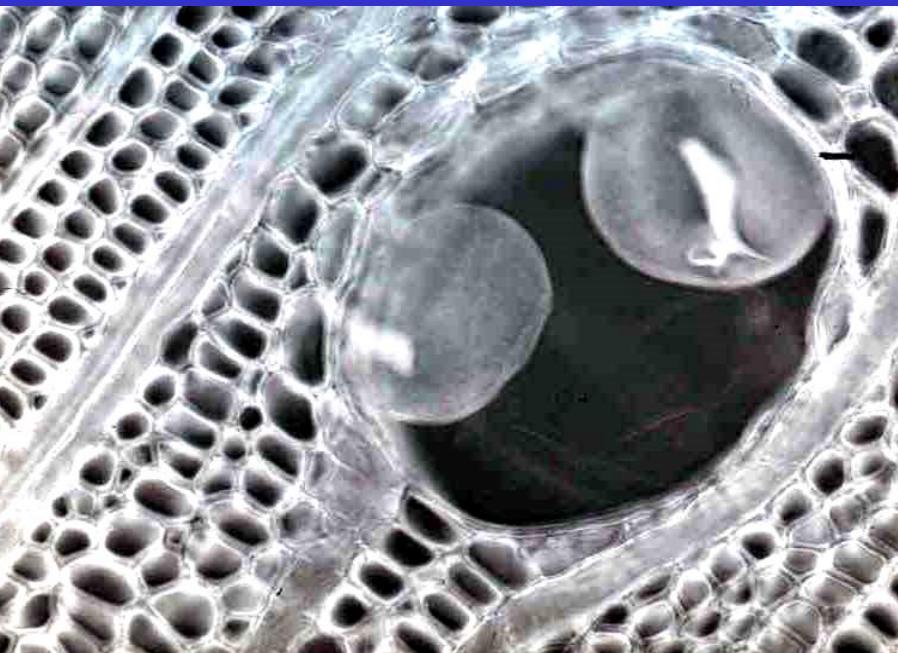


° Celsius Degree / Grau Celsius

# Woods



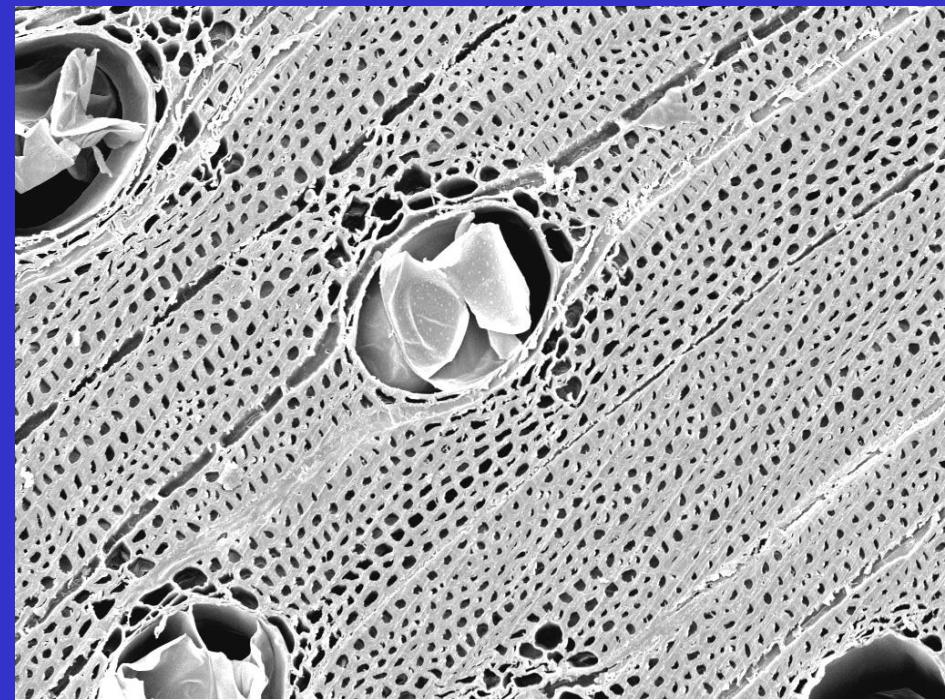
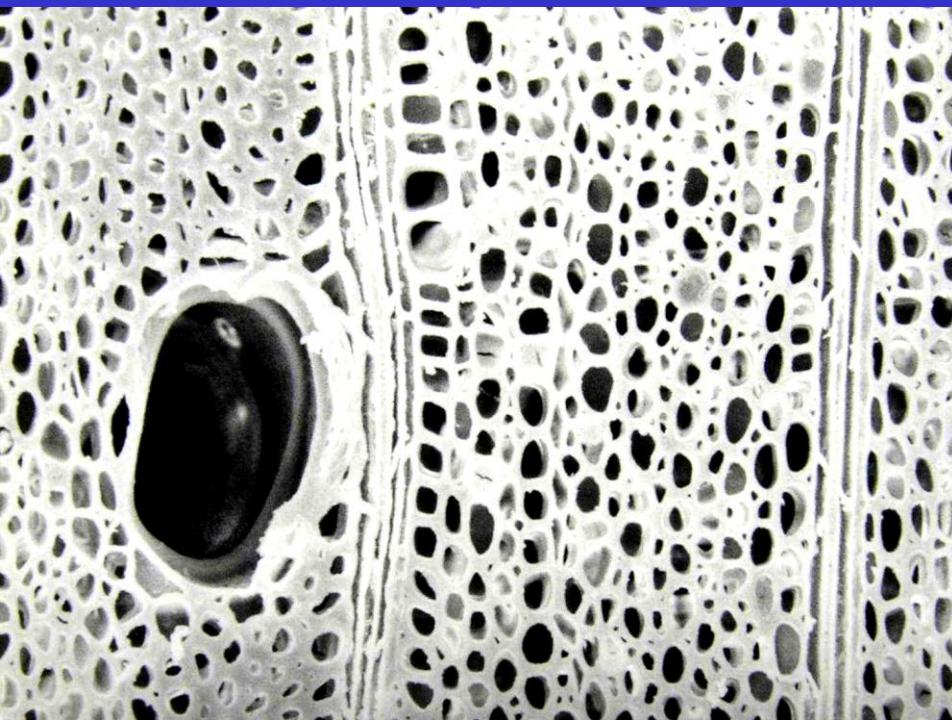
# Woods





° Celsius Degree / Grau Celsius

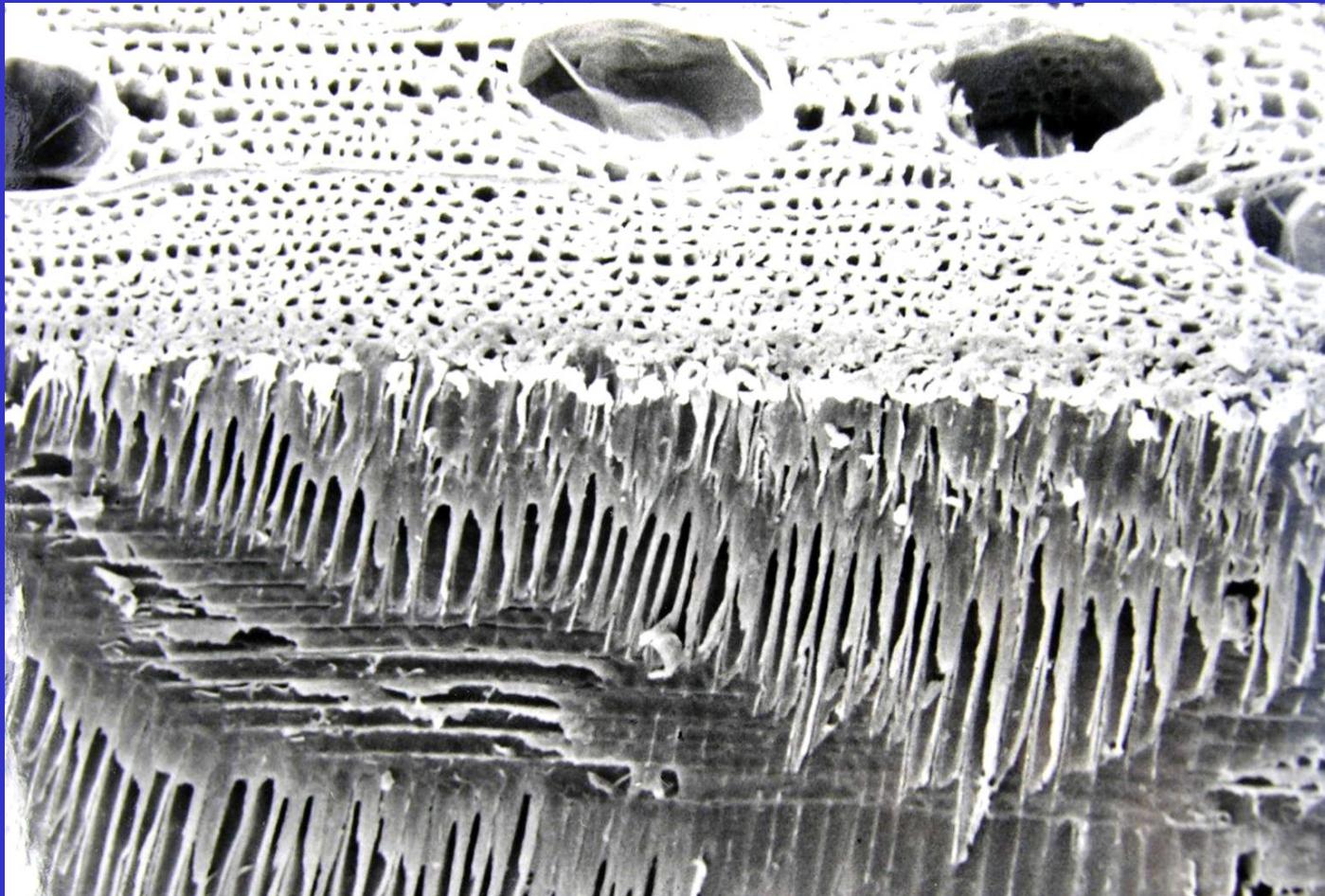
# Woods





° Celsius Degree / Grau Celsius

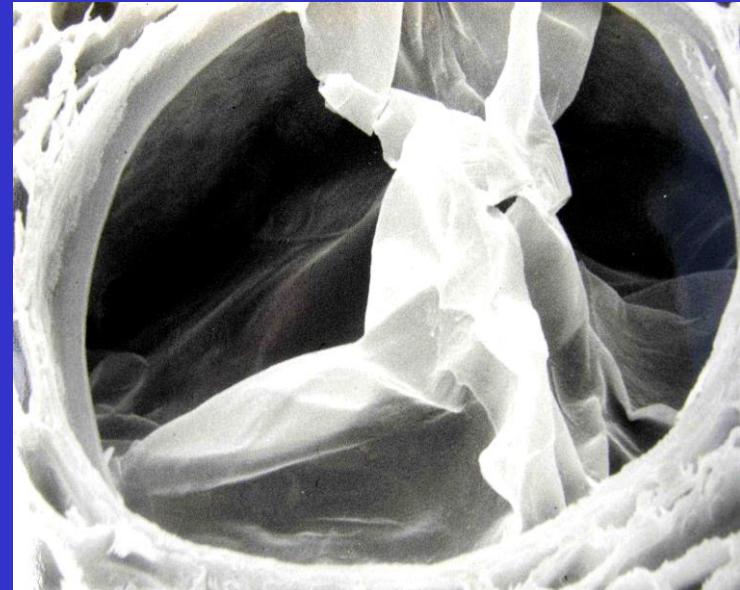
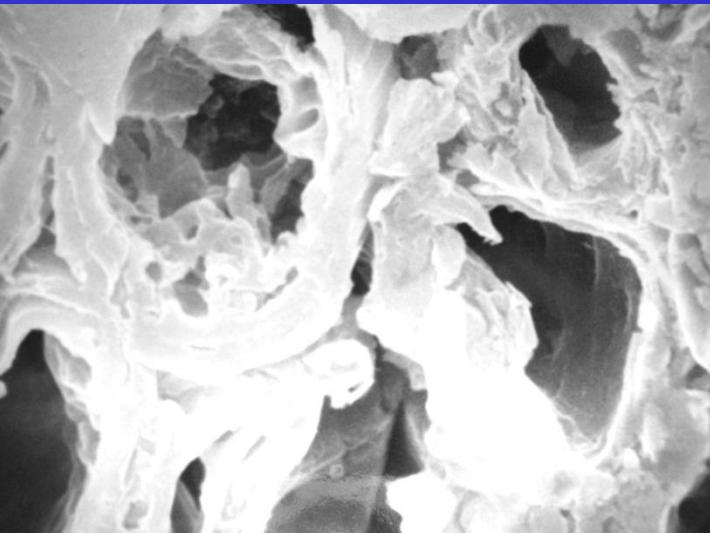
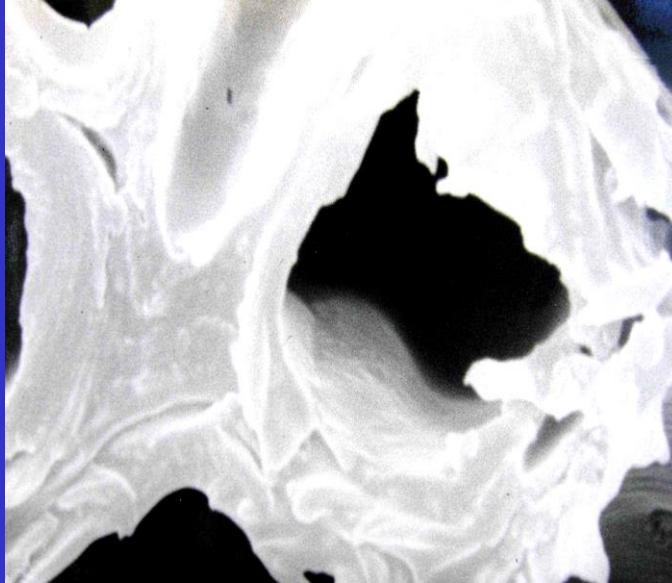
# Woods





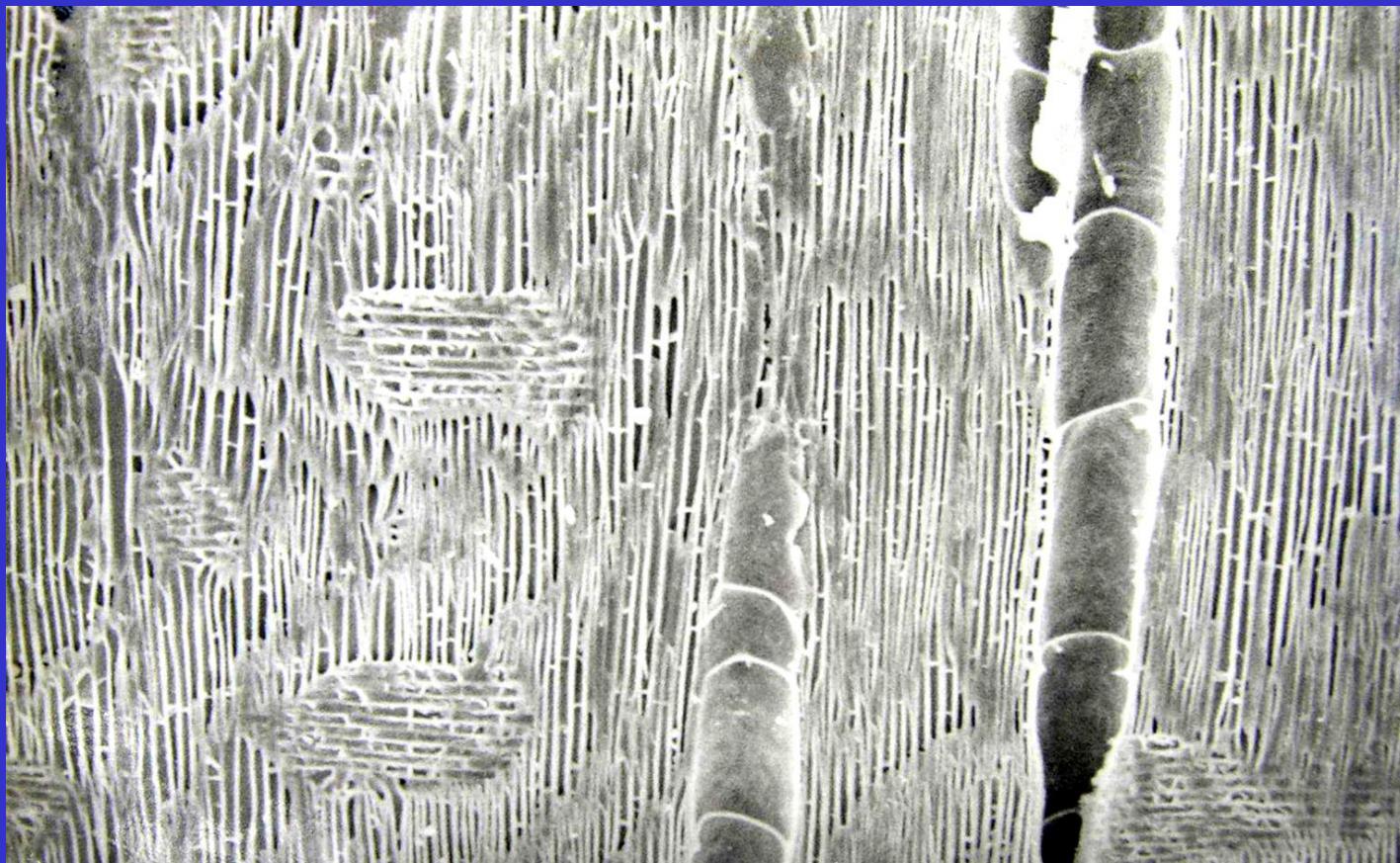
° Celsius Degree / Grau Celsius

# Woods





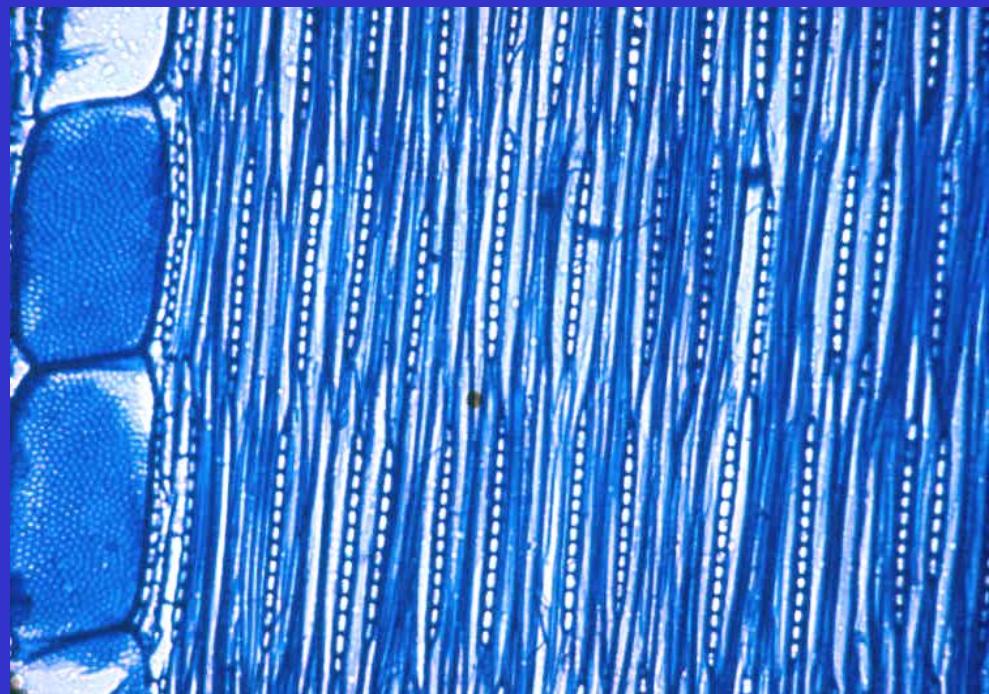
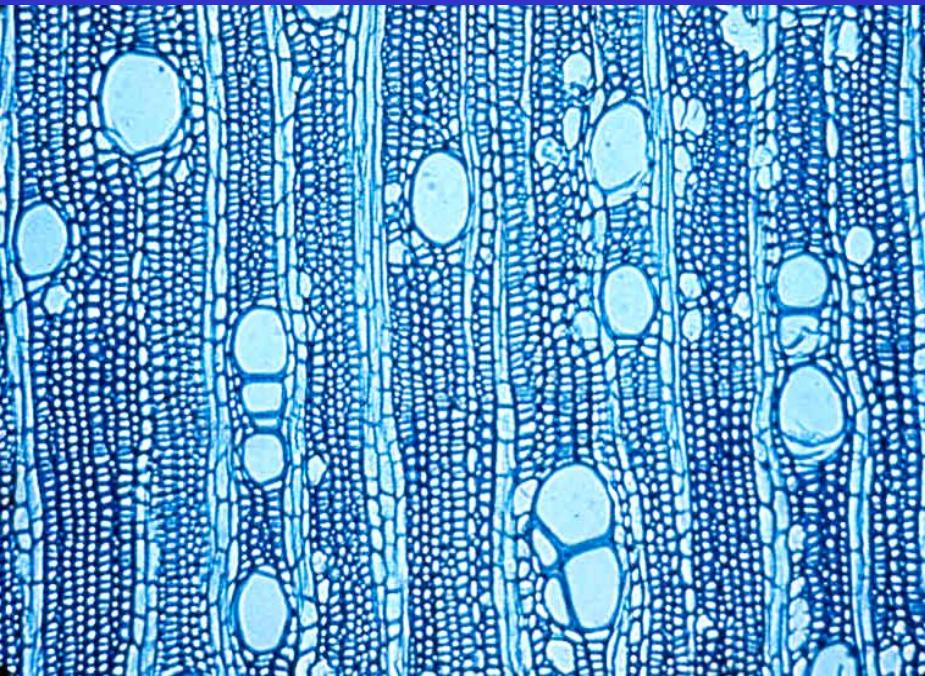
# Woods





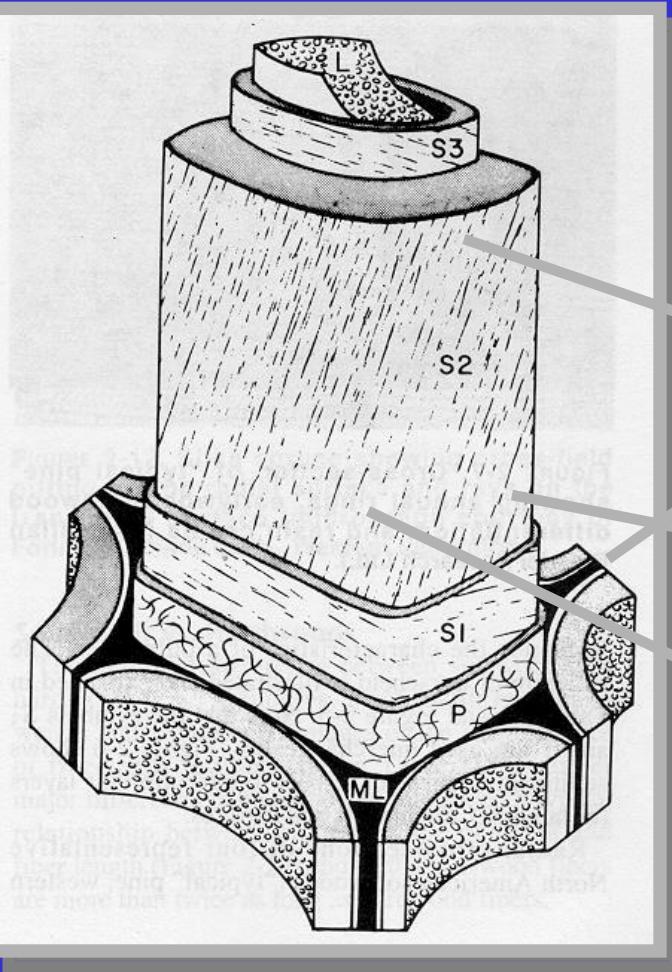
° Celsius Degree / Grau Celsius

# Woods





# Fibers



## Lignin:

- Brightness
- Opacity
- Stiffness

## Hemicelluloses:

- Swelling
- Bonding
- Water retention

## Fibril angle

- Fiber strength
- Colapsibility

## $\alpha$ -cellulose

- Strength
- Yield

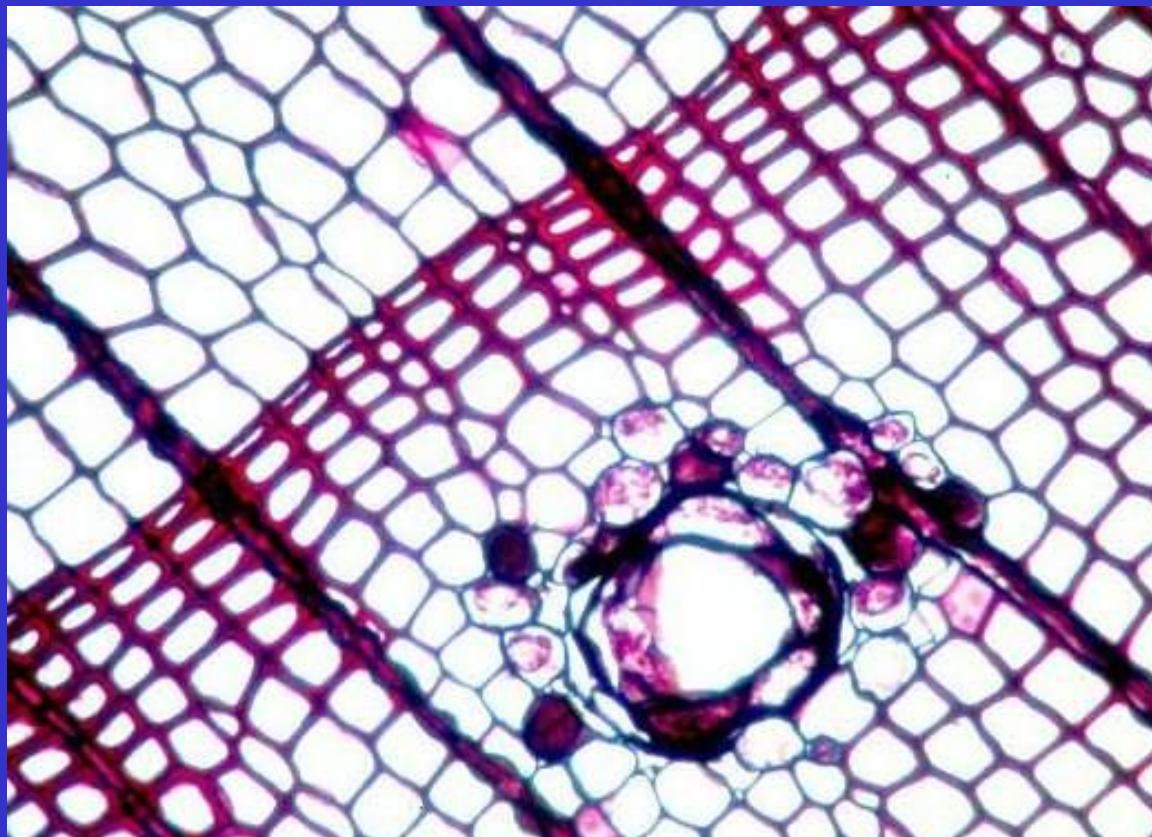
# Softwoods





° Celsius Degree / Grau Celsius

# Softwoods



# Softwood fibers

## *Pinus radiata*

• Coarseness =	23 mg/100m
• Fiber population =	2,8 million/g
• WRV =	105 %
• Fines DPCJ =	1,2 %
• Fiber length Kajaani=	2,3 mm

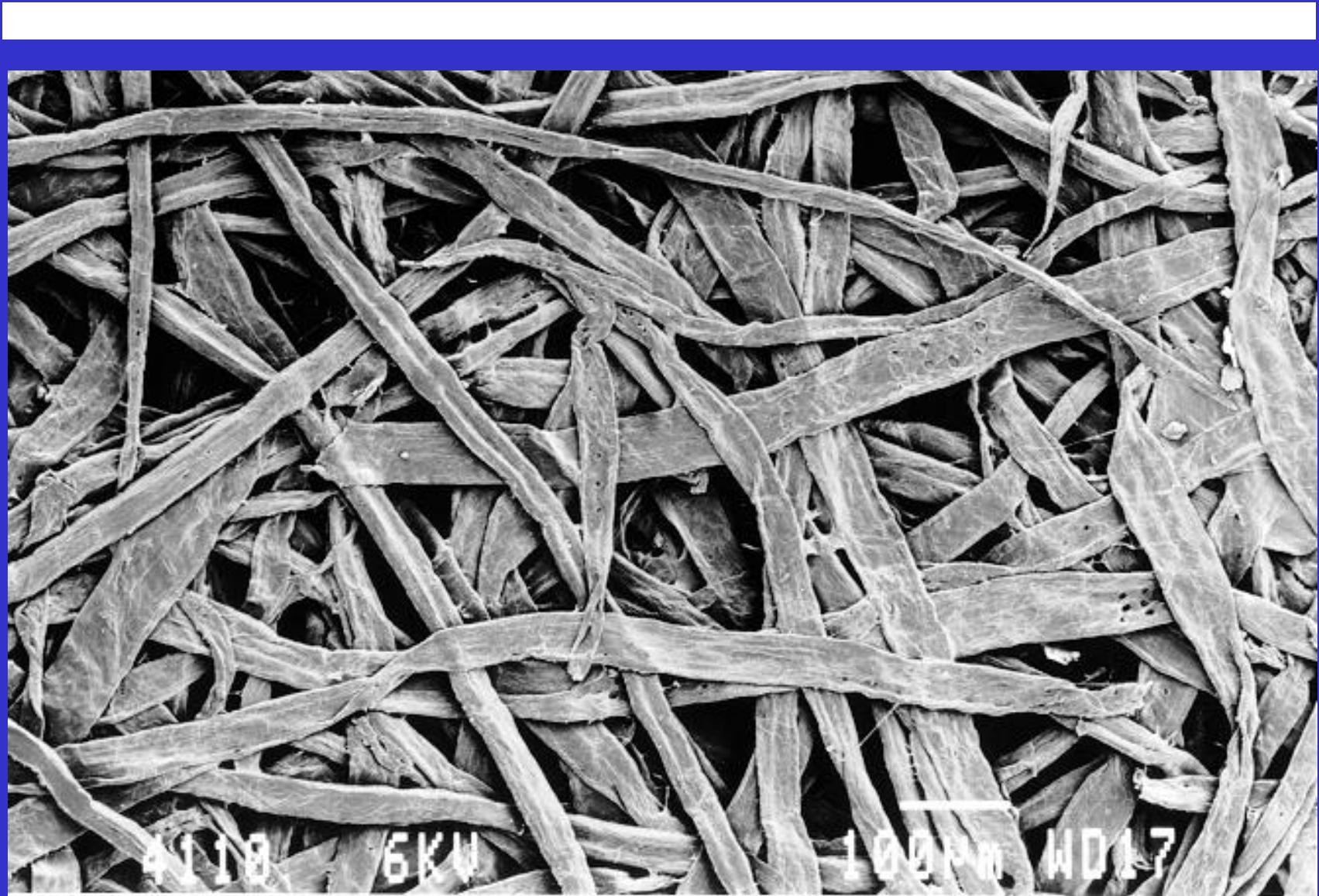


# Softwood fibers

## *Pinus taeda*

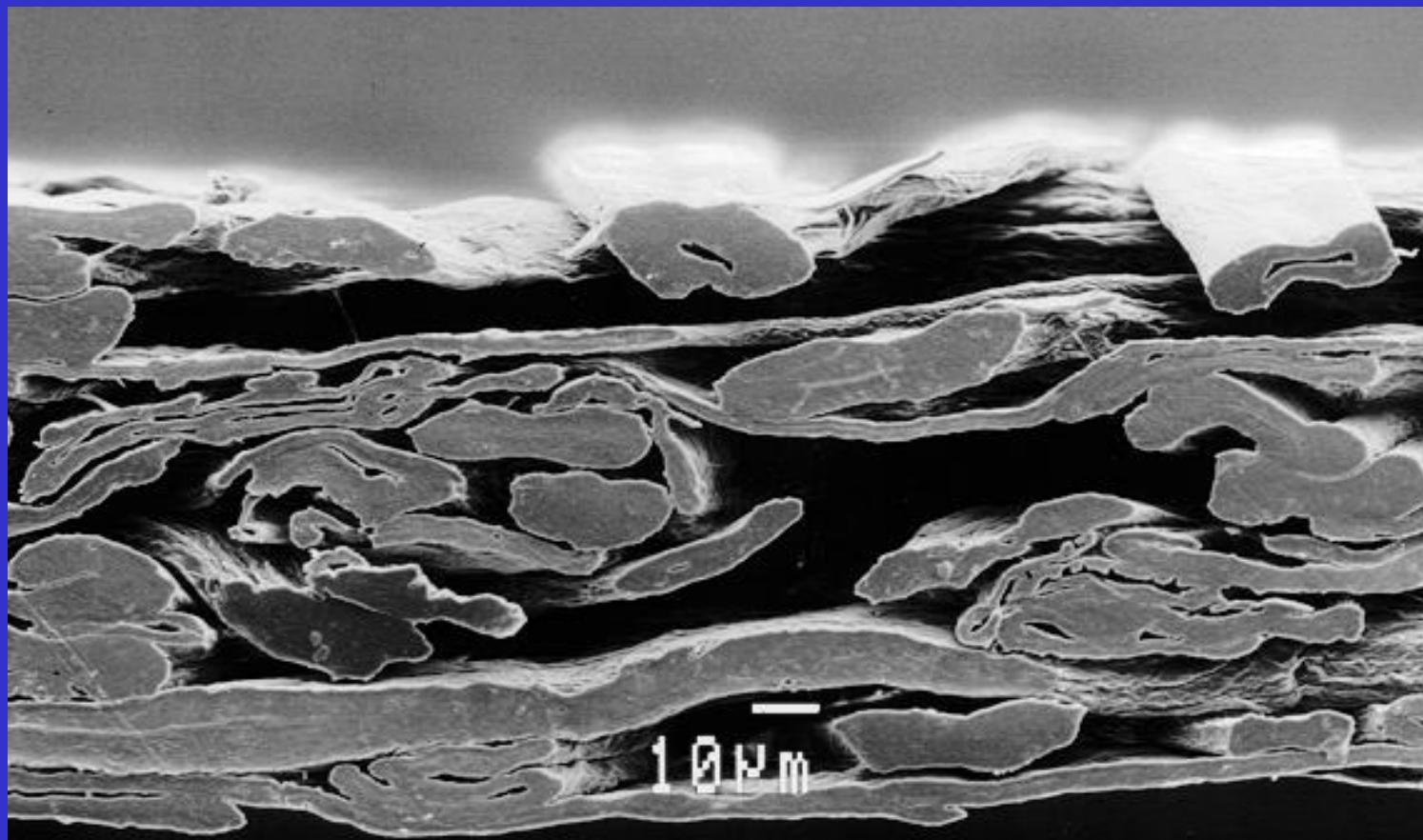
• Coarseness =	21 mg/100m
• Fiber population =	3,8 milhões/grama
• WRV =	95 %
• Fines Kajaani =	2,4 %
• Fiber length Kajaani =	2,1 mm

# *Pinus taeda* fibers





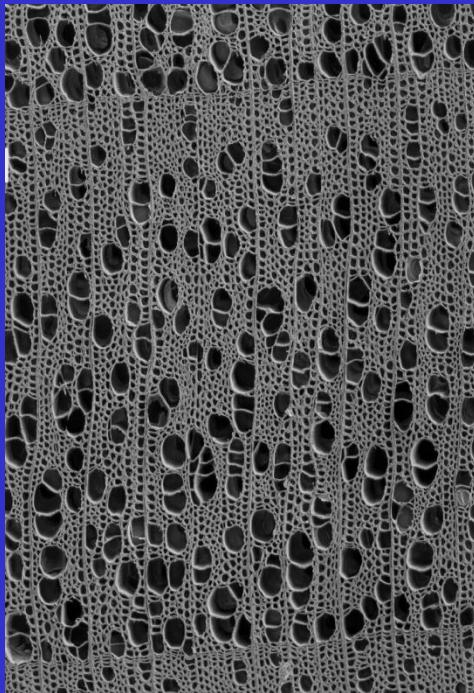
# *Pinus taeda* fibers



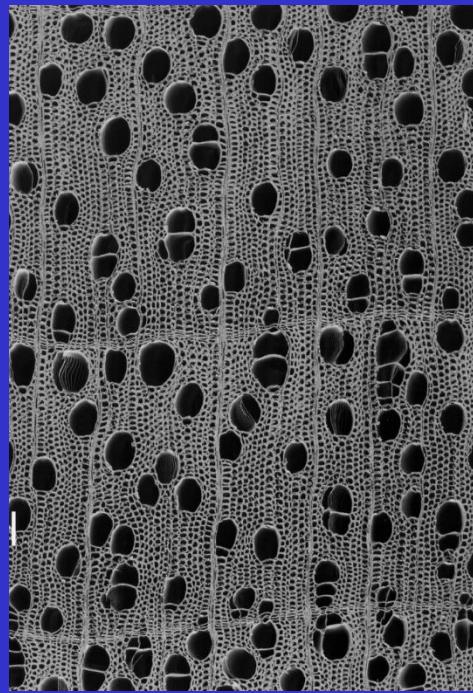


° Celsius Degree / Grau Celsius

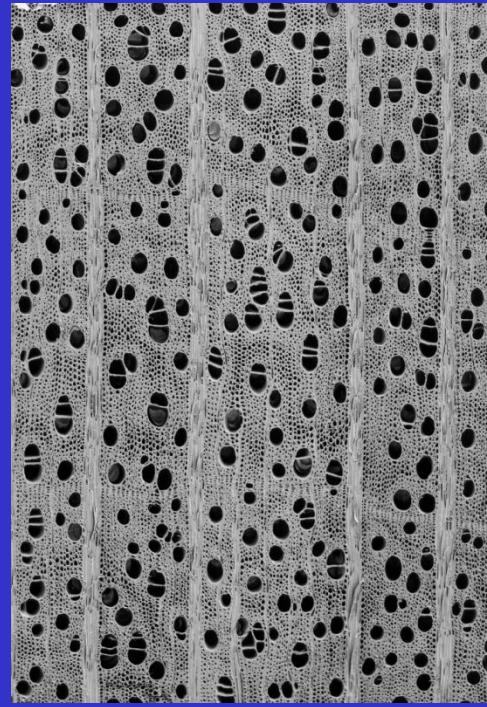
# Hardwoods



Aspen



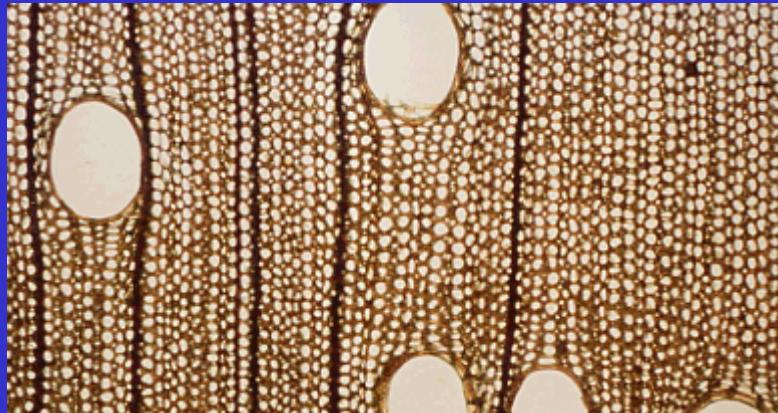
Birch



Maple



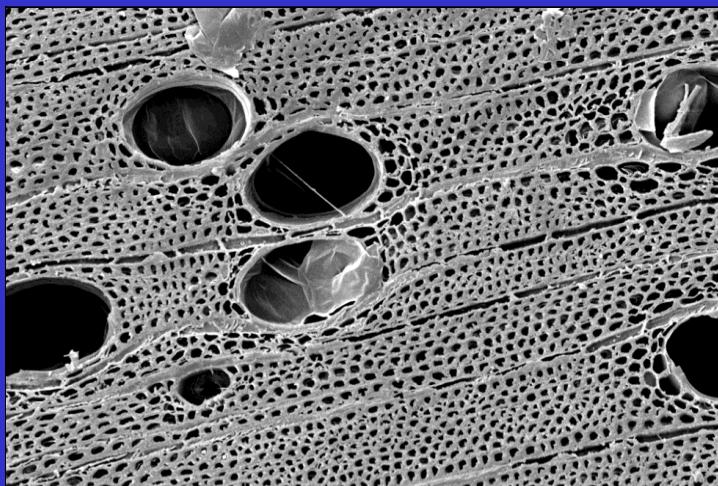
° Celsius Degree / Grau Celsius



*Acacia mangium*



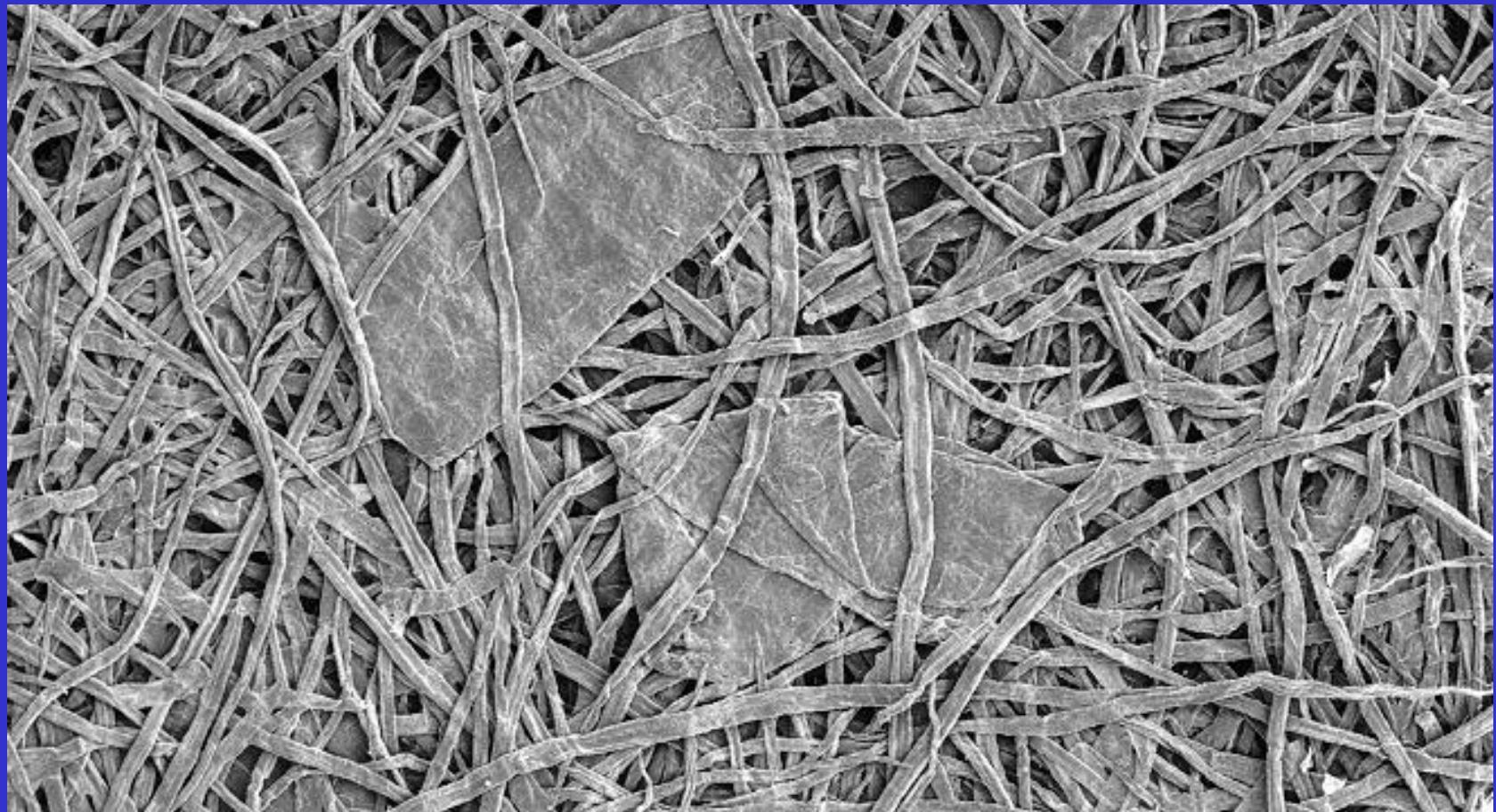
*Eucalyptus globulus*



*Eucalyptus urograndis*

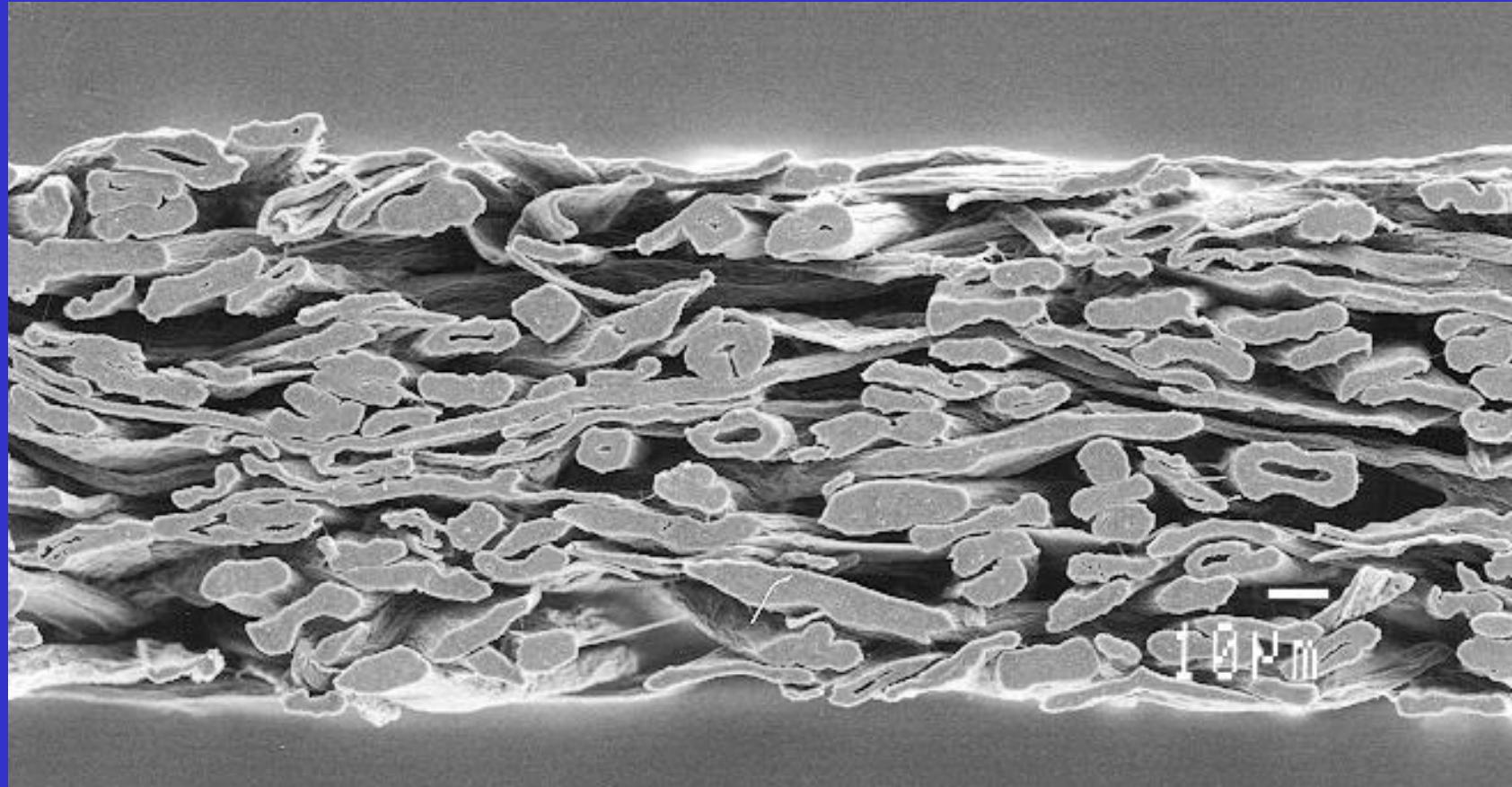
# *Eucalyptus fibers*

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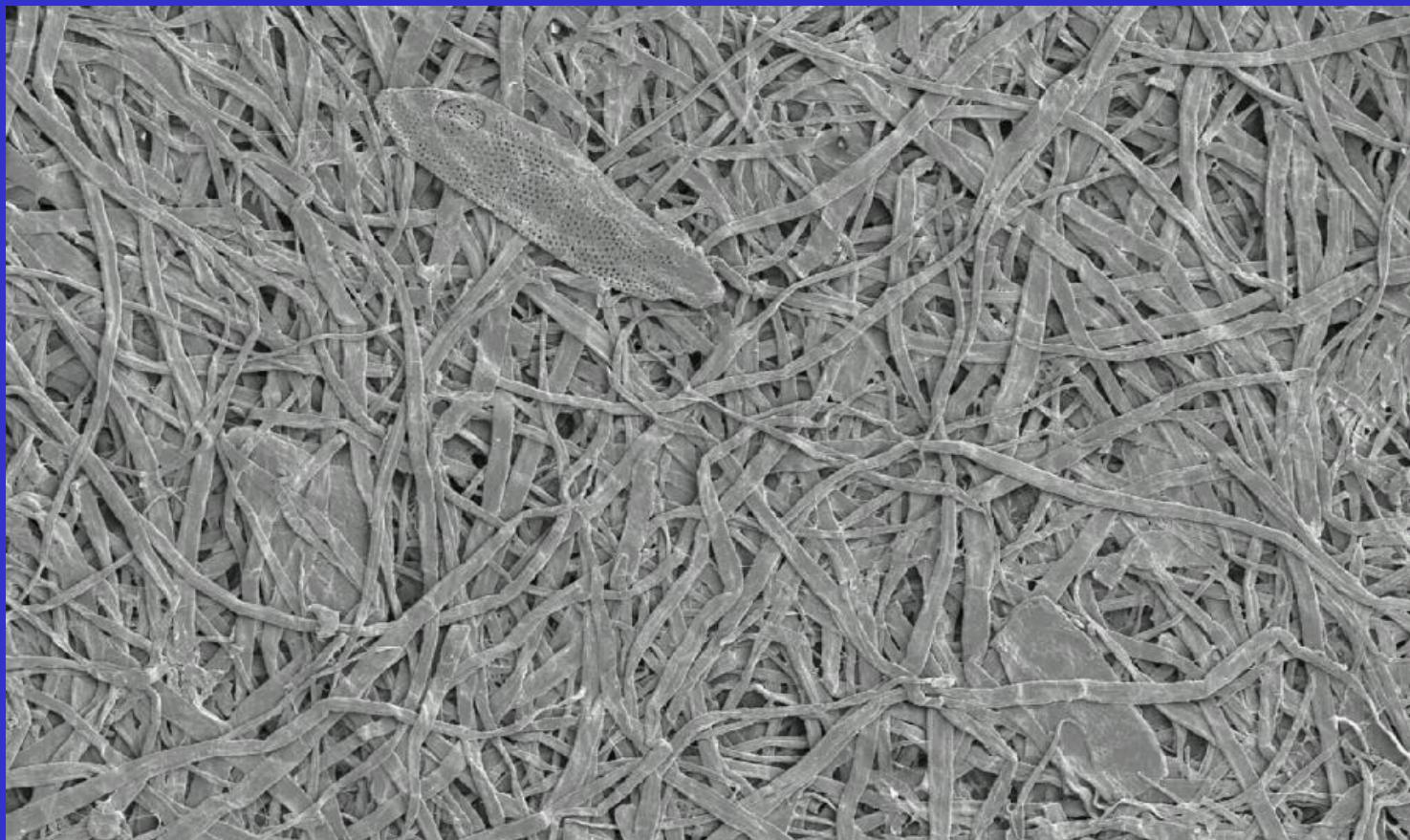




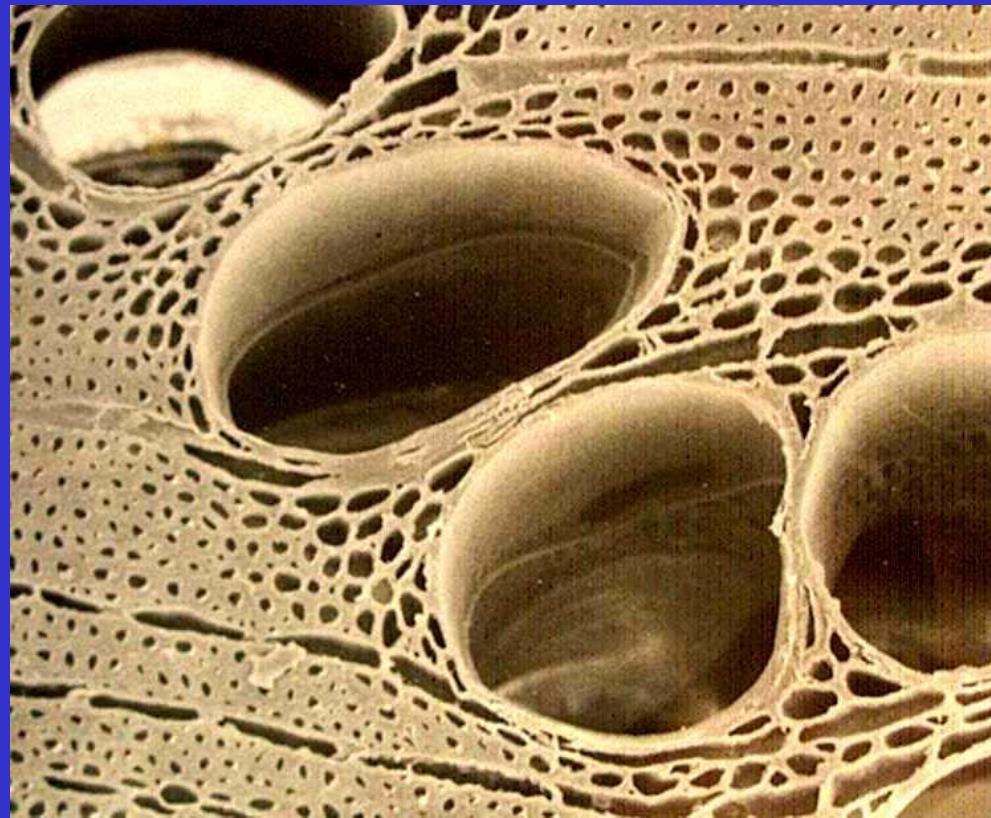
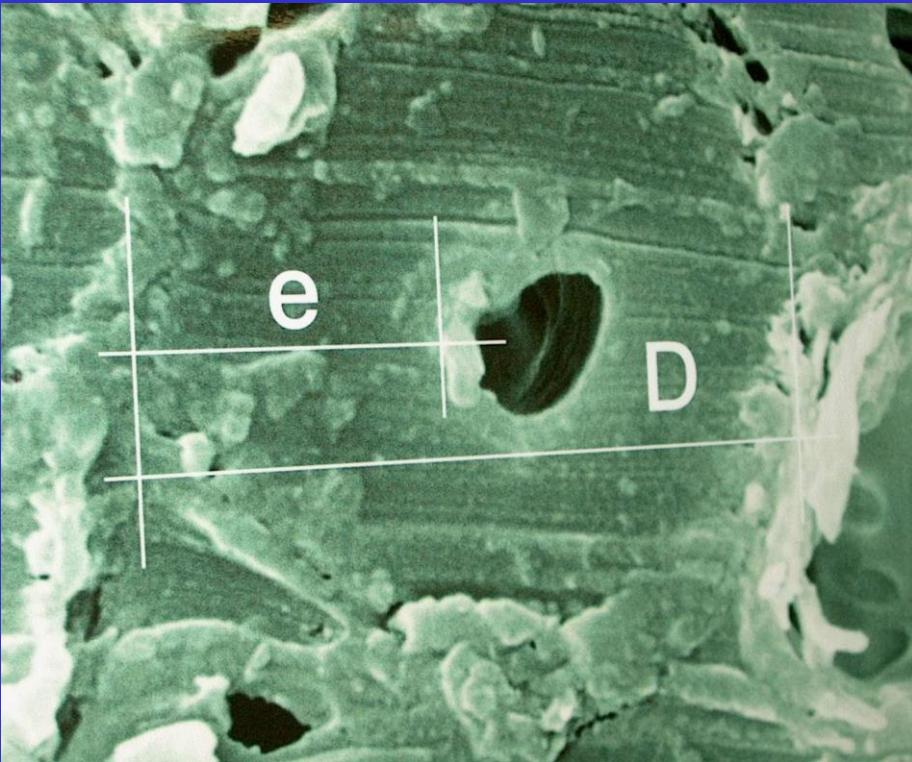
# Paper made with *Eucalyptus* fibers



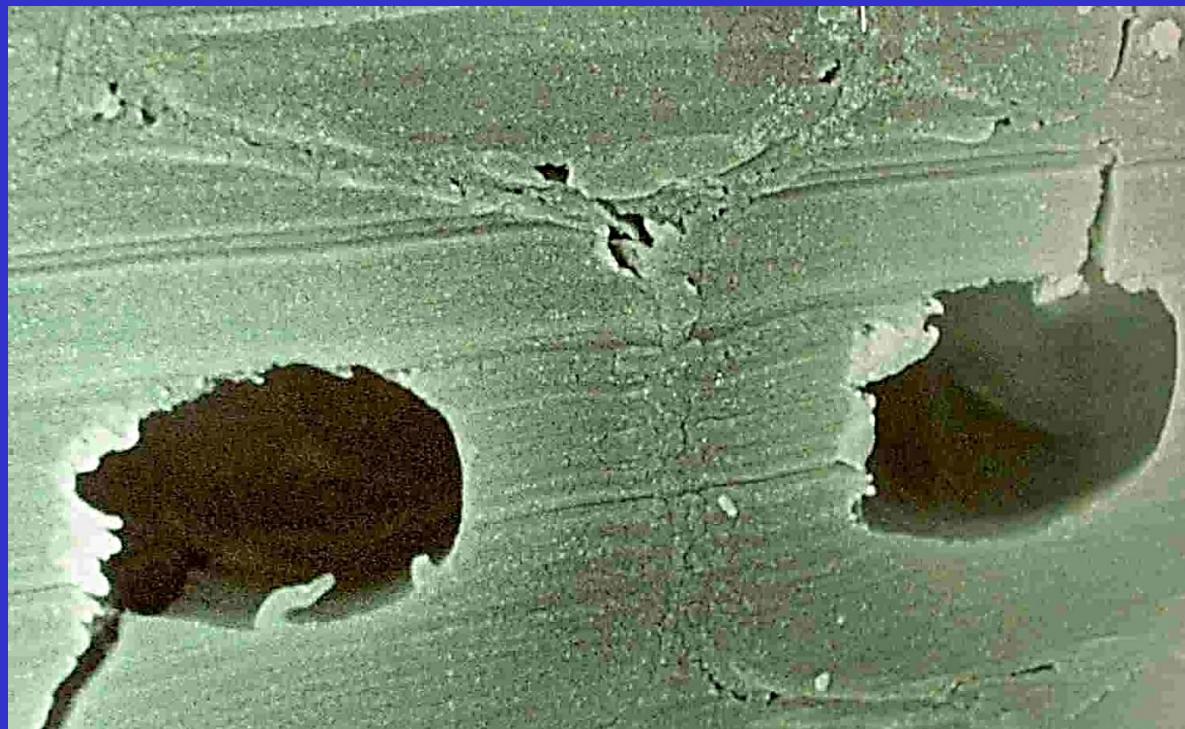
# Fiber population is the real advantage



# Cell wall thickness also makes the difference

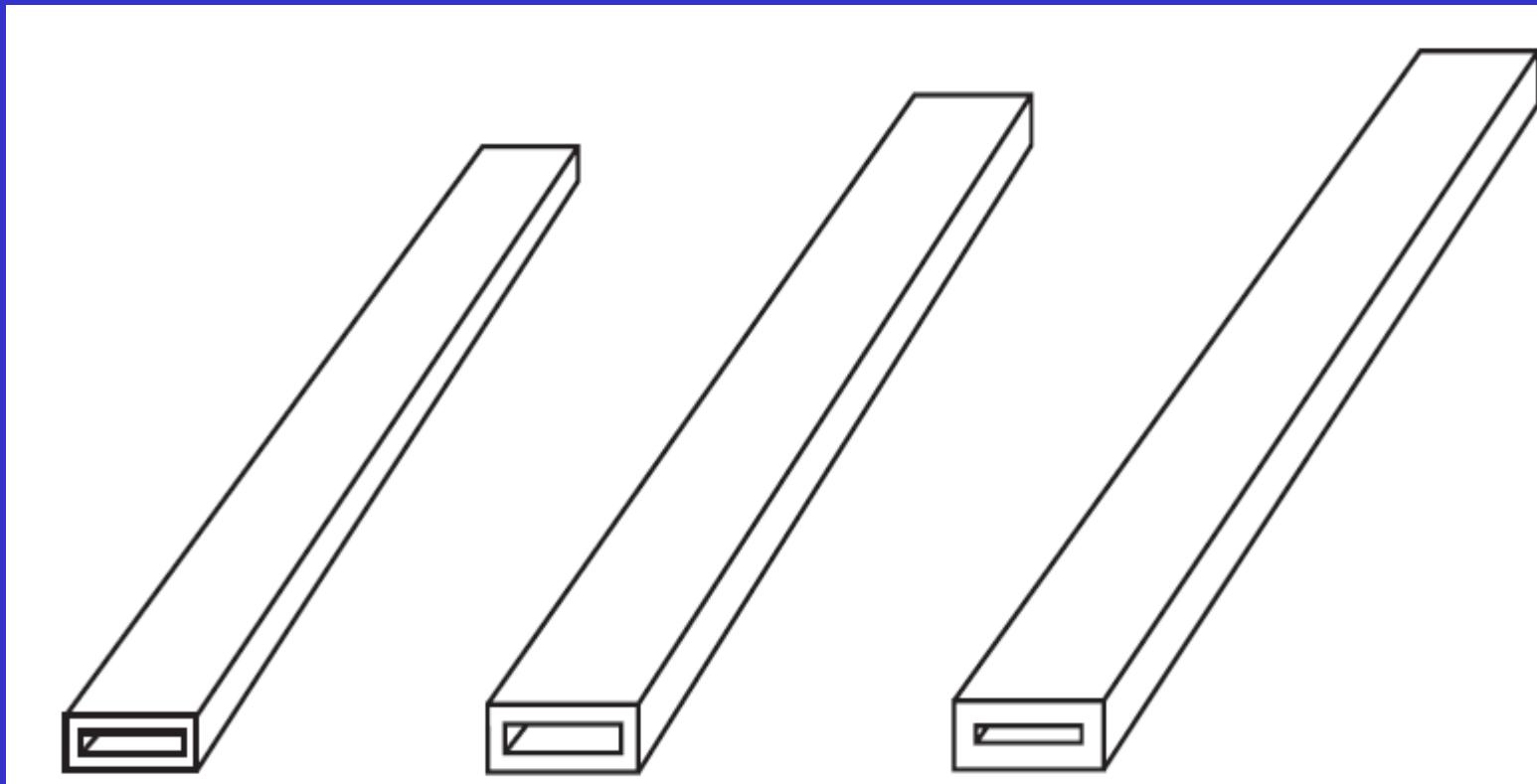


# Cell wall thickness also makes the difference





# Cell wall thickness also makes the difference





# Cell wall thickness also makes the difference



**Thick-walled**

**relative to perimeter**



**Collapse  
resistance**



**Less bonding  
Bulk  
Bulk softness**

**Thin-walled**

**relative to perimeter**



**Collapse  
susceptability**

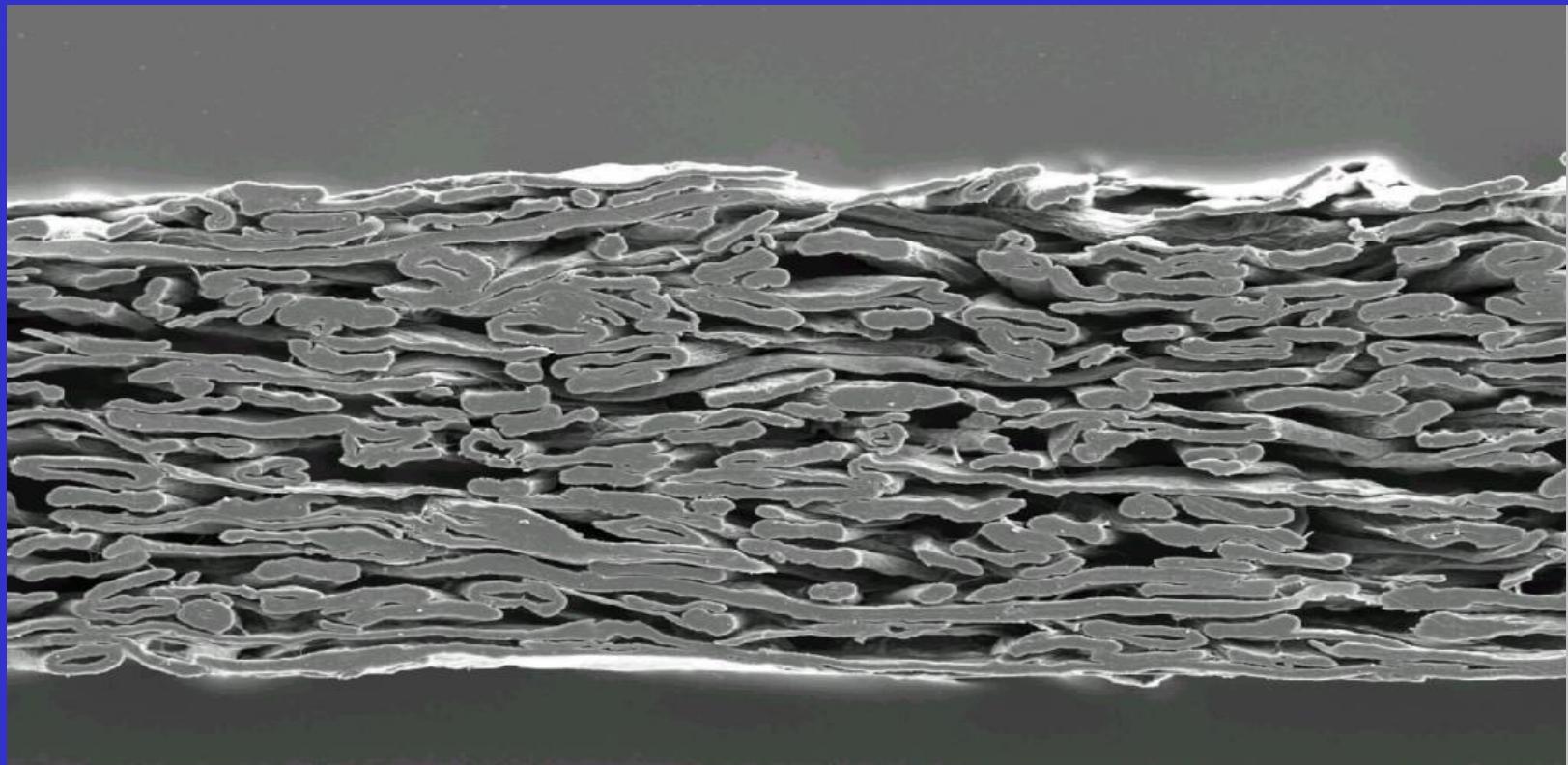


**More bonding  
Adhesion to dryer  
Surface softness**



° Celsius Degree / Grau Celsius

# Acacia





# HWD's pulps

<u>Species</u>	Coarseness	Fiber population	Fiber length	Pentosans	Fines DPCJ	WRV	Cell wall thickness	°SR
<u>Unity</u>	mg/100m	million	mm	%	%	%	micra	°SR
E. urograndis	6 - 8	20 - 23	0,70 – 0,75	15 - 18	8 - 9	120 - 130	3,5 - 4,2	20 - 22
E. globulus	8 - 9,5	17 - 22	0,7 – 0,8	19 - 22	7 - 8	110 - 115	4,0 - 5,0	17 - 19
E. nitens	5,5 - 6,5	23 - 24	0,65 – 0,75	15 - 17	8,0 – 9,5	125 - 130	3,0 - 3,5	22 - 24
Acacia mangium	6,5 - 8	26 - 28	0,6 – 0,65	14 - 16	9 - 10	125 - 135	3,4 - 3,6	24 - 26
A . mearnsii	8,5 - 10	16 – 19	0,65 – 0,75	19 - 22	7 - 8	100 - 105	4,5 - 5,5	15 - 17