

49th Pulp and Paper International Congress & Exhibition

25 a 27 de outubro October 25th to 27th Expo Center Norte São Paulo Brasil / Brazil

### Global trends in pulp mill biorefining

Dr Peter Axegård Vice President Bioeconomy Strategi



















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Innventia's - Business idea

Innventia carries out R&D, based on raw materials from the forest, for clients along entire value chains

- Pulp, paper, tissue, board and packaging
- Bioenergy, biochemicals and biomaterials

23-32% hemicellulose 15-25 % lignin







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## InnRP 2015/17 – 34 companies from 14 countries

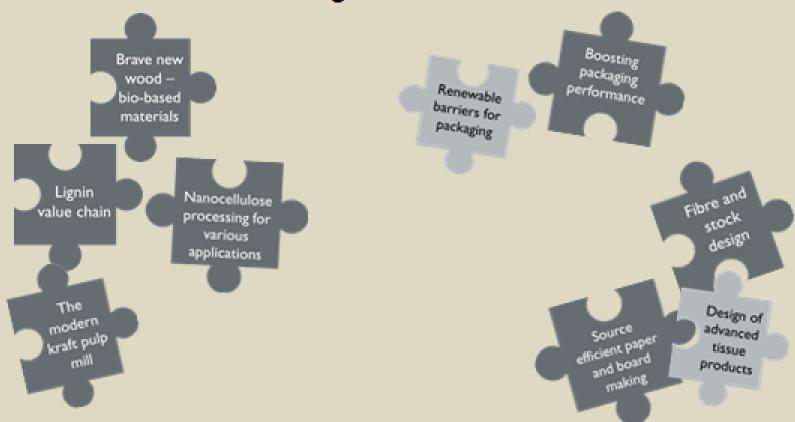




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### Innventia Research Programme 2015/2017







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### Major challenges for the pulp and paper industry

- Changing consumer behaviour Declining demand for paper
- Risk for overcapacity on pulp and paper







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### Industrial infrastructure with many opportunities

- Certified forestry
- Highly efficient logistics system
- Large and energy efficient infrastructure
- Possibilities to repurpose the pulp and paper mill infrastucture
  - Pulp mills wood and plant polymers
  - Paper mills planar products, paper for energy storage, solar cells, textiles etc.







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2013 2014











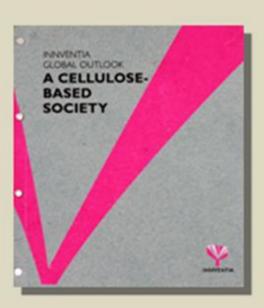
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2013 2014 2016













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## Innventia International Consumer Survey

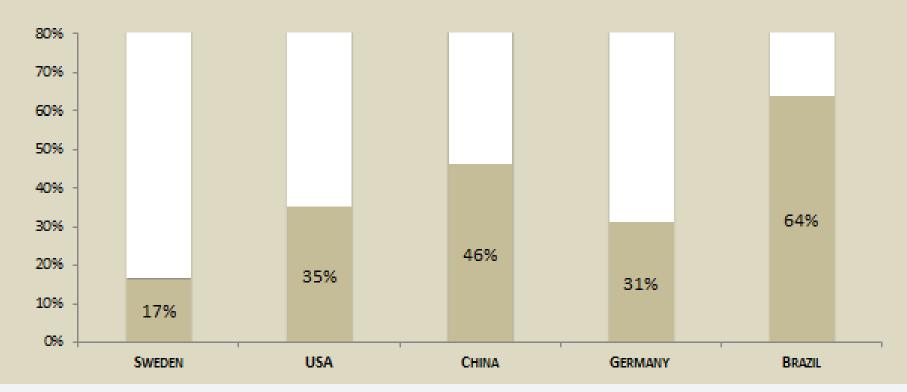






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#### Care a lot about the environment





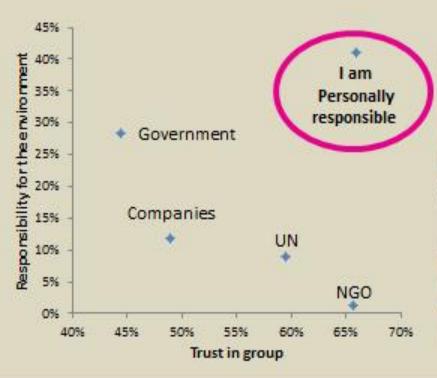




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### Who is responsible for the environment?





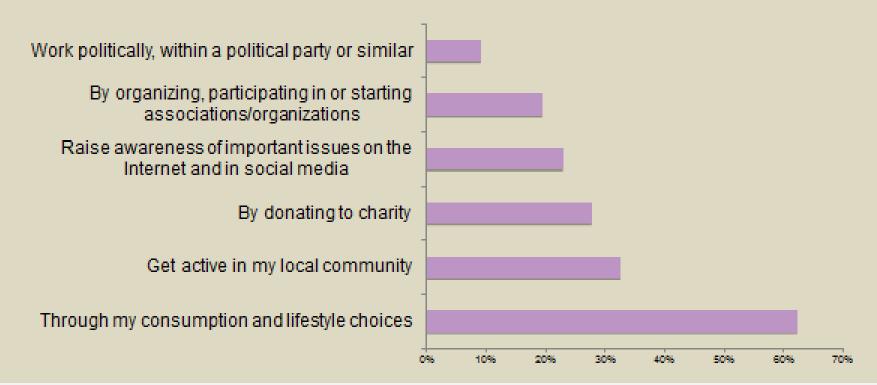






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How do we make the world a better place?

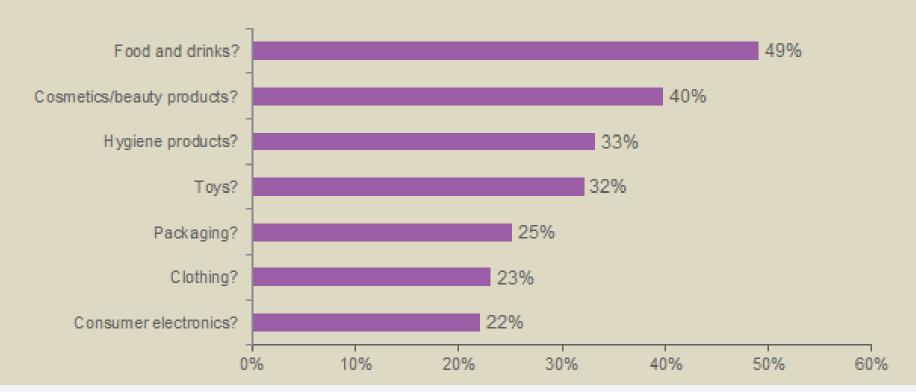






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Are you worried about dangerous chemicals in...





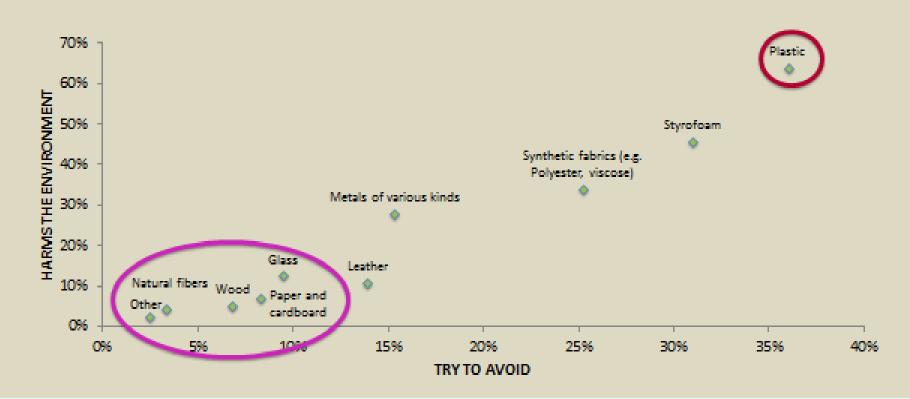




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### If it harms the environment, we try to avoid it!









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### Attributes for materials

Reliable	Exclusive
Qualitative	Modern
Lasting	Fun
Authentic	Exciting
Pleasant	Advanced
Timeless	Formal
Eco-friendly	Traditional
	Beautiful

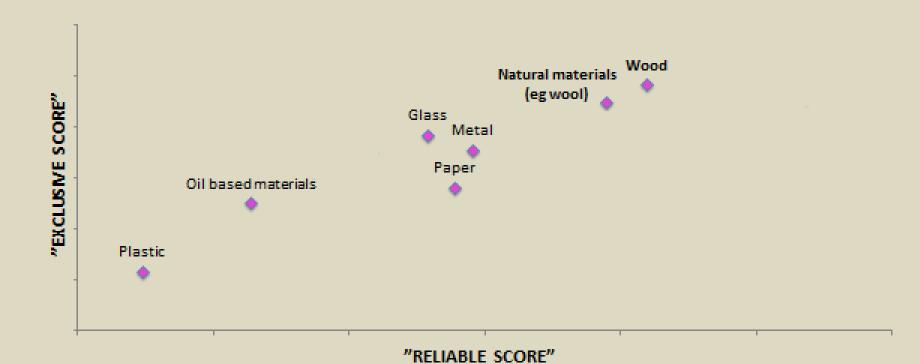




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### Reliable and exclusive?









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### Biobased not as reliable as natural





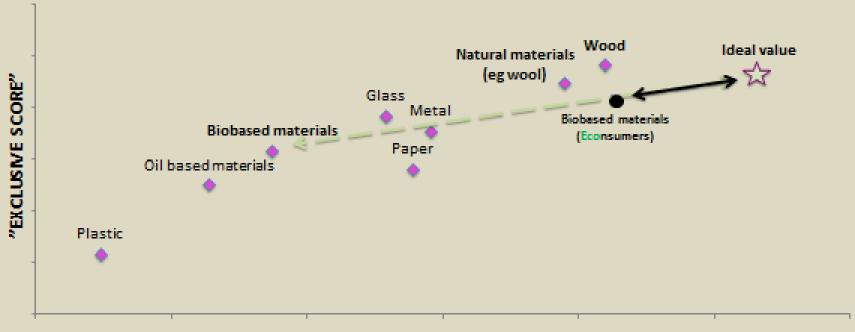




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### Eco-consumers like biobased



"RELIABLE SCORE"







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Forests are becoming to be a more important resource in the production of materials and products for which we today use oil, plastic, glass, or metals.









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October 25th to 27th Expo Center Norte São Paulo Brasil / Brazil

25 a 27 de outubro

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 $6 \text{ CO}_2 + 6 \text{H}_2 \text{O} \implies \text{C}_6 \text{H}_{12} \text{O}_6 + 6 \text{ O}_2$ 

Carbon dioxide + Water

Carbohydrates + Oxygen

1.5 kg + 0.6 kg

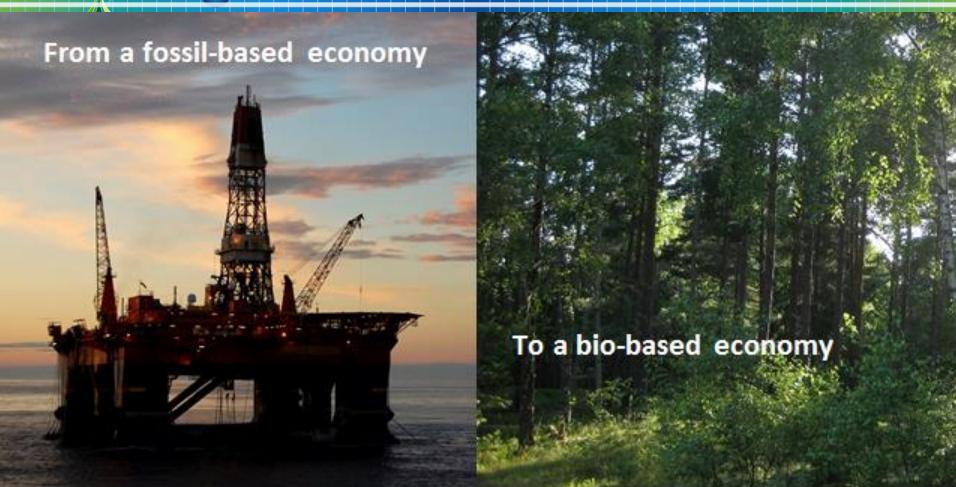
1.0 kg 1.1 kg





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### Power Paper - Vision for energy storage



Innventio, KTH, Acrea, UU

Image: Thar Balkhed







ABTCP 2016

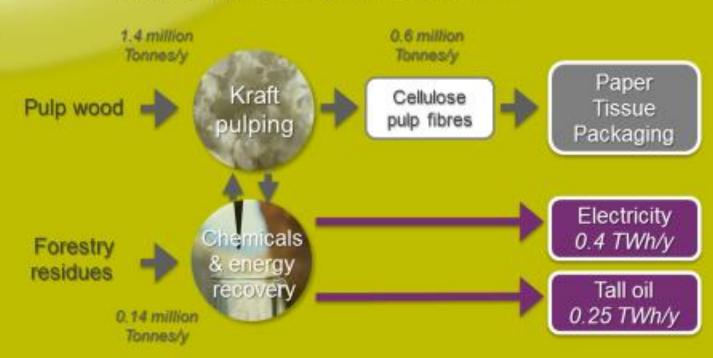
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## Example of modern kraft pulp mill

Annual flows for a modern kraft pulp mill







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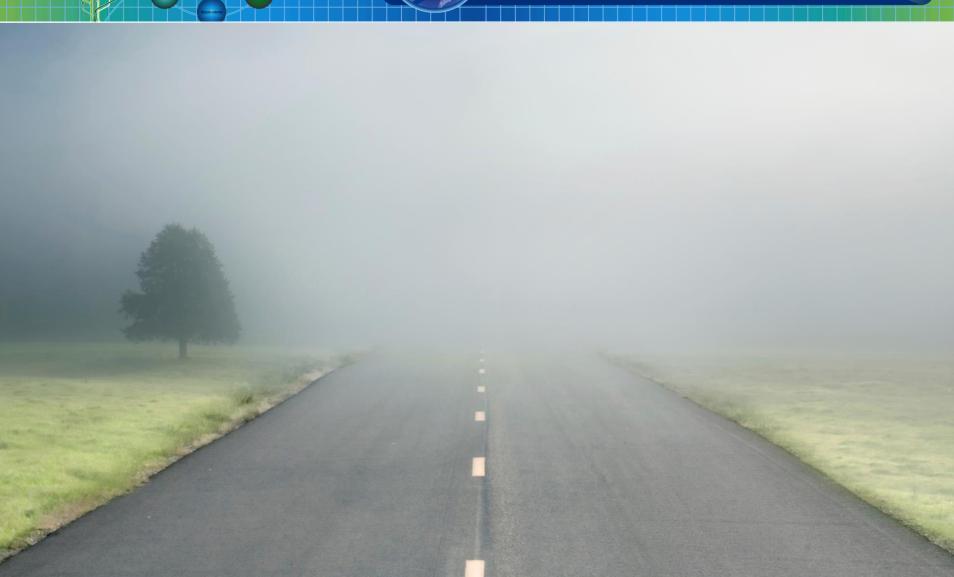






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## Principal technology platforms for new bio-products

- CELLULOSE
- LIGNIN
- THERMAL
- SUGAR
- COMBINATIONS

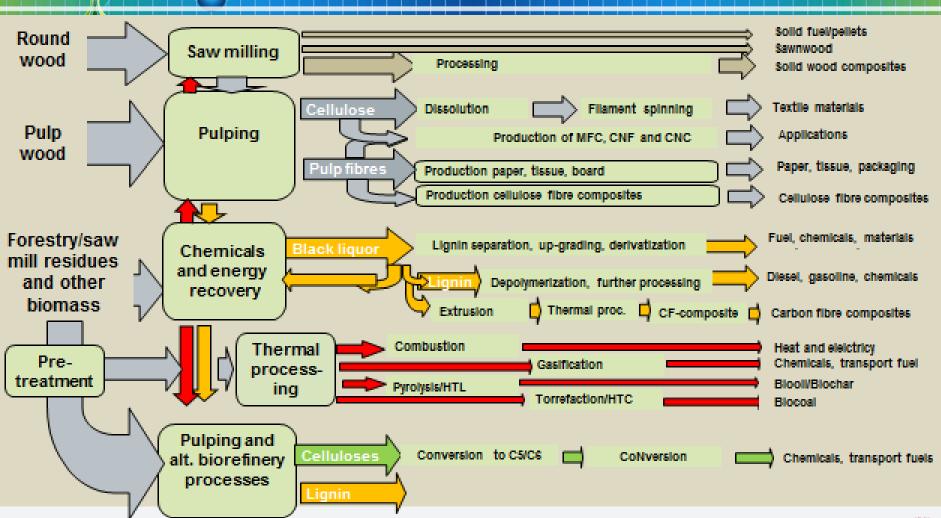






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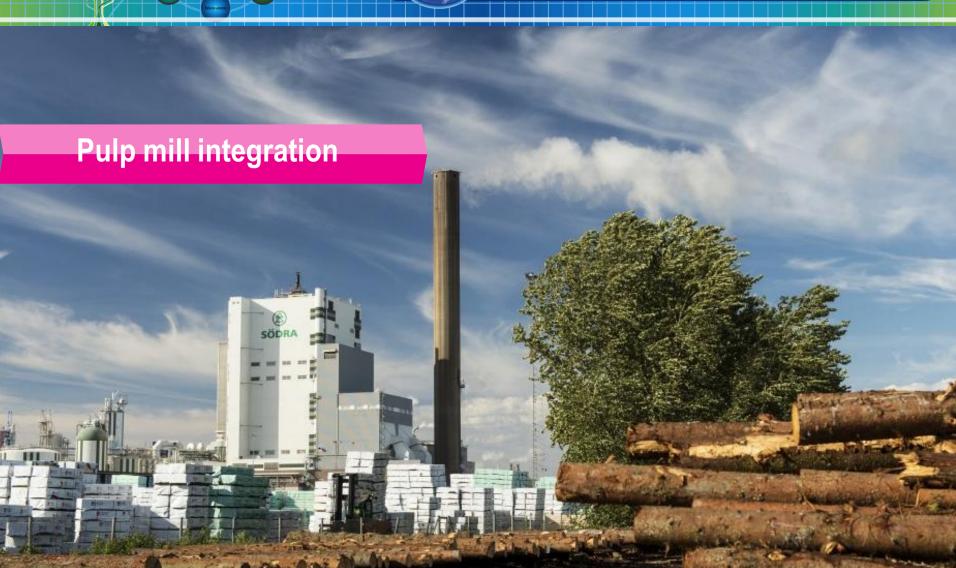






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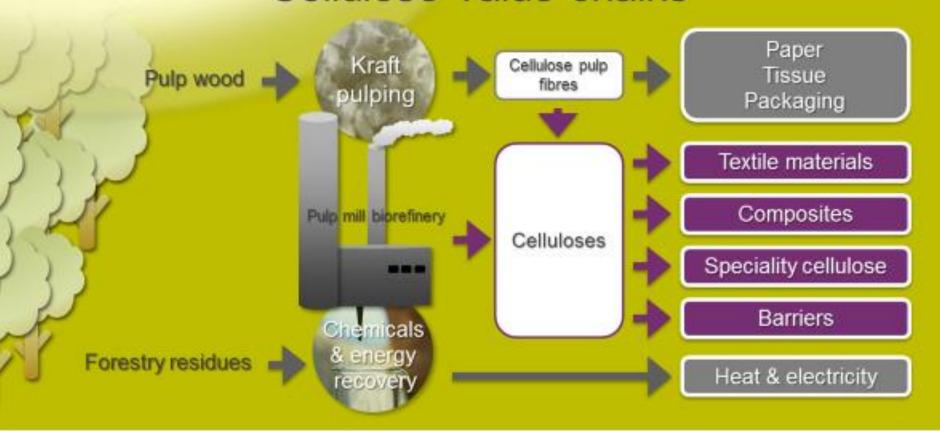
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## Cellulose value chains





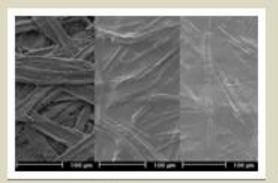




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### Nanocellulose (NFC) - Potential for many applications



## Paper and board Strength

- Bulk
- Coating
- Barriers



#### New materials

- Nanopapers
- Composites
- Films
- Foams

#### Other applications

- Food
- Cosmetics
- Paint
- Life science











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### Wood to textile fibres with with pulp mill chemicals









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## Adapted pulp

### Forest cellulose based textile fibres produced in pulp mills

Production of adaapted pulp

Dissolution

Fibre spinning





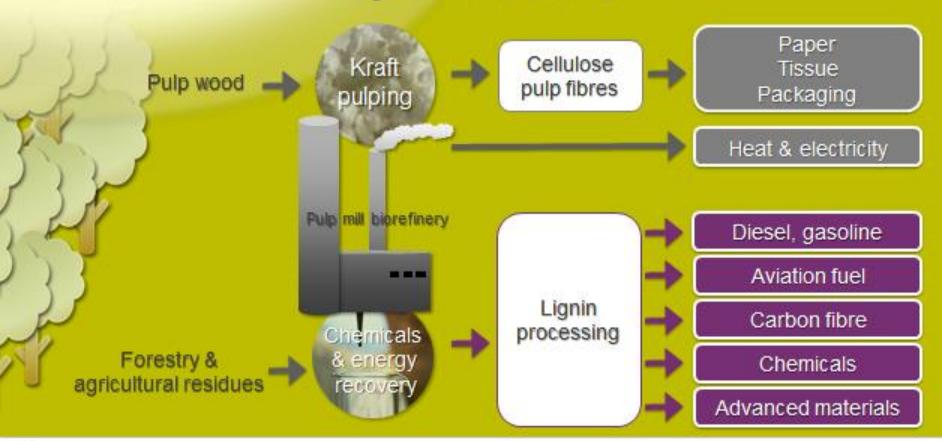






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### Lignin value chains





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### Lignin is a new kraft pulp mill product







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Utilising a greater part of wood and producing marketable products other than pulp has become a focus recently for the pulp and paper industry. Lignin is one of the non-traditional products produced today from wood biomass on a commercially-viable scale.

PUBLISHED: 1/29/2016 1:00 PM

There are many potential markets for lignin.
Refined lignin can be used for replacement of phenols that are used in resins for adhesives in, for example, plywood and veneer applications. Stora Enso's Sunila Mill in Finland is the world's first integrated lignin extraction plant to produce dry kraft lignin and

#### SIMILAR ARTICLES



Fashion answers call from the woods

Lighter paper gives an edge





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## Targeted LignoBoost lignin properties

		Standard LignoBoost	Modified process
Ash	%	0.4 - 1.0	≤ 0.02
Na	%	0.2 - 0.4	≤ 0.01
Carbohydrates	%	1 - 2	≤ 0.4
Sulfur	%	1-3	0.3 - 0.7 (soda ≈ 0.1)
Mw	Dalton	3000	1600 – 7000
Тg	ōC.	140 - 150	110 - 170









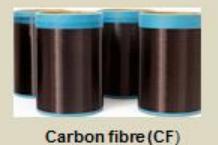
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Activated CF & CNF

Dispersants







\$

\$







Asphalt



Biooil and chemicals



Biocarbons





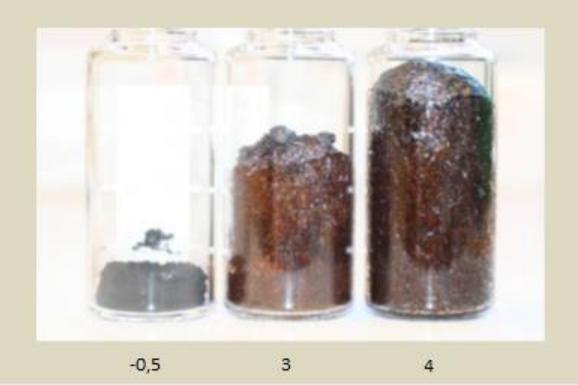
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# Thermally induced lignin foaming

Volume expansion for SW lignin







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- Melt spinning of 100 % SW and HW lignin
- First lignin-based CF composites demonstrated





Innventia, Swerea, Blatraden & KTH







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# Water soluble modified kraft lignin

Kraft lignin



Modified lignin



Fully water soluble lignin











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# Gasoline an diesel from lignin

SCA has developed technology that converts black liquor into renewable gasoline and diesel.

SCA's pilot plant in Obbola outside of Umeå will starts up early 2017. The plant will have initial capacity to produce about one liter of gasoline and diesel per hour.

The goal is to produce biofuels at one or more of our plants in Östrand, Obbola and Munksund.

But first we will build and get running the pilot plant, then evaluate the project before we come so far that we make decisions on the continuation.







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# PREEM "Future gasoline and diesel from the forest"

- 1. Lignin from pulp mill black liquors
- 2. Lignin depolymerised to liquid
- Conventional gasoline produced in Preem's oil refinery in Lysekil
- 4. Evolution gasoline
  - conventional gasoline
  - reduces emissions of CO<sub>2</sub>
  - works in all gasoline engines





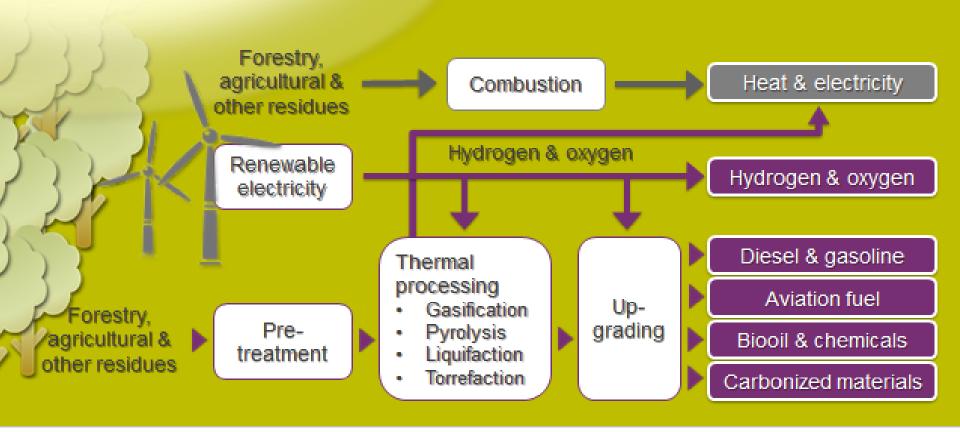




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#### Thermal value chains









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# Sugar value chains

Forestry, ágricultural & other residues

#### Pretreatment

- Mechanical
- Thermal
- Chemical

Lignin processing

Lignin products

Fractionation Separation

C5/C6 sugar processing

- Enzymatic
- Chemical
- Catalytic

Chemicals & polymers

Gasoline & diesel

Aviation fuel



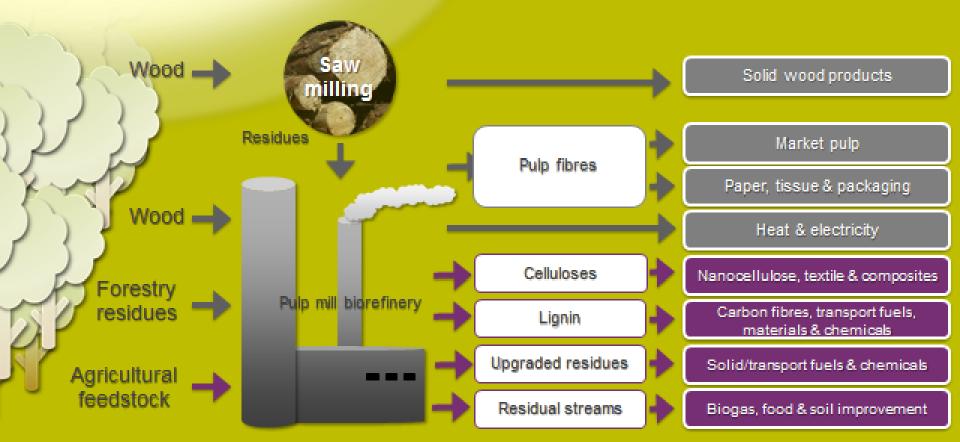


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Future pulp mill based biorefinery





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Conclusions

- Pulp mills are well positioned to be nodes for new value of
- Countries with large forest assets and pulp mills will ben
- Several biorefining processes under development
- Momentum for a forest-based economy
- Value added products